



# **Textile Processing Chemicals**

# **Product Overview:**

- Pretreatment
- Dyeing
- Finishing
- Coating
- Printing



www.tanatexchemicals.com

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# Segment Application

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BLANKOPHOR <sup>®</sup> ULTRAWHITE	
BLUE J <sup>®</sup> 907	
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BLUE J <sup>®</sup> DESIZE TOP	
BLUE J <sup>®</sup> DISPERSANT ED	

# TANATEX Chemicals Product Overview

BLUE J<sup>®</sup> DISPERSANT conc.

BLUE J<sup>®</sup> OCEAN MAGIC R BLUE J<sup>®</sup> QUANTUM BPE BLUE J<sup>®</sup> REDUCER BLUE J<sup>®</sup> SATIN BLUE J<sup>®</sup> SCOUR LF BLUE J<sup>®</sup> SPECTRUM CDN BLUE J<sup>®</sup> SYNERGASE 1559

BLUE J<sup>®</sup> EP 5464 BLUE J<sup>®</sup> EP 5465 BLUE J<sup>®</sup> LUBE

CELLOLUBE<sup>®</sup> AST CELLOLUBE<sup>®</sup> AT CELLOLUBE<sup>®</sup> BS CELLOLUBE<sup>®</sup> CM CELLOLUBE<sup>®</sup> CRS

CELLOLUBE<sup>®</sup> FLEX

CELLOLUBE<sup>®</sup> LCE

CELLOLUBE<sup>®</sup> MRS

CELLOLUBE<sup>®</sup> THS

DIADAVIN® ANE

DIADAVIN<sup>®</sup> DSP

DIADAVIN<sup>®</sup> NSE

DIADAVIN<sup>®</sup> UFN

DIADAVIN<sup>®</sup> UN

DIADAVIN® UNJ

DIADAVIN<sup>®</sup> EPF 01

DIADAVIN<sup>®</sup> ESW 01

DIADAVIN® TH-G liquid

CURITE 5184

CELLOLUBE<sup>®</sup> SUPRA

CELLOLUBE<sup>®</sup> OE

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EDOLAN <sup>®</sup> AB
EDOLAN <sup>®</sup> AH
EDOLAN <sup>®</sup> AM
EDOLAN <sup>®</sup> EP 5950
EDOLAN <sup>®</sup> EP 5960
EDOLAN <sup>®</sup> EP 6090
EDOLAN <sup>®</sup> GS
EDOLAN <sup>®</sup> HC
EDOLAN <sup>®</sup> HF
EDOLAN <sup>®</sup> HS
EDOLAN <sup>®</sup> HT
EDOLAN <sup>®</sup> LS
EDOLAN <sup>®</sup> LV
EDOLAN <sup>®</sup> MR
EDOLAN <sup>®</sup> RU
EDOLAN <sup>®</sup> SBF + SBFC
EDOLAN <sup>®</sup> SI + SIC
EDOLAN <sup>®</sup> SE
EDOLAN <sup>®</sup> SN
EDOLAN <sup>®</sup> UC
EDOLAN <sup>®</sup> UH
EDOLAN <sup>®</sup> WSF
EDOLAN <sup>®</sup> XCI
EDOLAN <sup>®</sup> XCIB
EDOLAN® XCIC
EDOLAN <sup>®</sup> XFM
EDOLAN <sup>®</sup> XFS

#### Product

EDOLAN<sup>®</sup> XTP

Emulsifier WN

ERKANTOL<sup>®</sup> AS

ERKANTOL<sup>®</sup> NR

EULAN<sup>®</sup> SPA 01

FIBERMATE POC

LEVALIN<sup>®</sup> 221

LEVALIN<sup>®</sup> CPS

LEVALIN<sup>®</sup> KF

LEVALIN<sup>®</sup> MIP

LEVALIN<sup>®</sup> SRN 01

LEVALIN<sup>®</sup> VKU-F

LEVASALT<sup>®</sup> AY

LEVEGAL<sup>®</sup> C 45

LEVEGAL<sup>®</sup> DLP

LEVEGAL<sup>®</sup> ED

LEVEGAL<sup>®</sup> FFL

LEVEGAL<sup>®</sup> HTE

LEVEGAL<sup>®</sup> DTE 01

LEVEGAL<sup>®</sup> FTSK 01

FLAMEGARD PENTA

Emulsifier VA 02

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## **Brief Description**

#### **Desizing agents**

BAYLASE <sup>®</sup> AT 02	Enzymatic desizing agent to remove starch in the pretreatment of textiles
	BAYLASE <sup>®</sup> AT 02 is effective at both high and low temperatures Effective enzyme formulation to remove starch and combinations of starch/PVA, CMC and acrylic sizes Can be combined with the BioScouring method (BAYLASE <sup>®</sup> EVO) For use in all common processes, e.g. exhaust, cold pad-batch and pad-steam Suitable for desizing denim
TANAZYM LT	Enzymatic desizing agent with scouring and wetting components for use on cellulosics and cellulosic blends
	Nonionic For use in all common processes; effective at both high and low temperatures Removes sizes such as starch, starch ether and starch ester, PVA, CMC and size blends Treated substrates have good absorbency Low-foaming
TANAZYM LTC 01	Robust and highly effective enzymatic desizing agent with wetting and scouring components for cellulosics and cellulosic blends
	Nonionic Excellent removal of starch sizes Good removal of starch ether, starch ester, PVA and CMC sizes and size blends Effective over a wide pH range (pH 4-10) Suitable for post-desizing (e.g. after cold pad-batch bleaching) Treated substrates have good absorbency Suitable for all common procedures; effective at both high and low temperatures Low-foaming
TANAZYM UD	Enzyme compound with scouring and wetting components for desizing cellulosics and cellulosic blends
	Nonionic For continuous and discontinuous processes ( pad-steam) Removes sizes such as starch, starch ether, starch ester, PVA, CMC and size blends Treated substrates have good absorbency Low-foaming

# Product Name Brief

## **Brief Description**

#### **Boiling-off auxiliaries**

BAYLASE <sup>®</sup> EVO	Enzyme for BioScouring natural cellulosics and their blends
	Substitute for alkaline boiling-off Can be combined with enzymatic desizing Can be used in all common processes in the textile industry Excellent hydrophilic properties Improves bleaching properties and dye uptake Excellent appearance, soft hand, good technical grades Reliable processing, simple to handle Environment-friendly process
BAYLASE <sup>®</sup> EVO PLUS	Enzyme for BioScouring and desizing of cotton and cotton blends
	Enzymatic scouring with simultaneous desizing Suitable for all common processes in the textile industry Excellent scouring effect and hydrophilic properties Bleaching is often unnecessary for dark and opaque shades Fabric has an excellent appearance and soft hand Simple recipes, reliable processing Does not corrode machinery Significant reduction in wastewater loads Very economical
BAYSOLEX <sup>®</sup> KA 01	Boiling-off auxiliary with high stability to alkali for the pretreatment of natural cellulosic fibers; contains surfactants
	Anionic/nonionic Biodegradable Excellent in continuous processes Chelating properties Stable to alkali up to 240 g/l caustic soda

#### **Chelating agents**

BAYSOLEX <sup>®</sup> 42062	Chelating and aftersoaping agent for reactive dyeing and printing
	Anionic Biological elimination Auxiliary to remove reactive dye hydrolysate Prevents staining and spotting of unprinted sections of fabric Prevents cross-staining of discharge prints on grounds dyed with direct dyes during washing-off Effective in continuous washing-off processes, even at under 95 °C
BAYSOLEX <sup>®</sup> EXT	Chelating auxiliary for demineralization and removal of impurities from natural cellulosic fibers
	Anionic Chelating and dispersing properties For acid demineralization Reduces insoluble deposits of Ca compounds Improves whiteness and absorbency Suitable for neutralizing bleaching alkali

Pretreatment

## Product Name Brief Description

BAYSOLEX <sup>®</sup> EXT-N	Inhibitor and chelating agent for use in boiling-off liquors and peroxide bleaching
	Anionic Improves washing-off of impurities and bleaching agents Reduces or prevents crystalline deposits Improves whiteness and absorbency Post-extraction of bleaching baths in combination with DIADAVIN <sup>®</sup> ANE
BAYSOLEX <sup>®</sup> QXL	Chelating agent for boiling-off, bleaching and BioScouring processes
	Anionic High chelating action Recommended for the BAYLASE <sup>®</sup> EVO BioScouring process Good stabilizing of discontinuous peroxide bleaching liquors Good dispersing properties Biodegradable Phosphate-free and acrylate-free Environment-friendly
PLEXENE APR	Acid chelating agent to remove alkaline earth and heavy metal impurities from cotton
	Improves whiteness and absorbency in subsequent bleaching Prevents catalytic damage
PLEXENE CA	Inhibitor and chelating agent for use in boiling-off and peroxide bleaching liquors to reduce precipitation caused by hard water
	Improves the washing-off of bleaching chemicals and impurities in the fiber Can be used in oxidizing/soaping baths for vat and sulfur dyes to improve the wash-off properties of dyestuff pigments
PLEXENE CAN	Chelating and dispersing agent for pretreatment to prevent precipitation caused by hard water
	Very good removal of calcium and magnesium ions For pretreatment in acid and alkaline liquors Supports the effect of hydrogen peroxide stabilizers High dispersing capacity Suitable for use in dyeing Does not foam
PLEXENE FED	Chelating agent to remove heavy metal impurities in strongly alkaline liquors
	High chelating power for heavy metal ions Suitable for boiling-off, bleaching and mercerizing baths Good dispersing of hard water salts and good soil bonding capacity Helps stabilize peroxide
PLEXENE MC	Chelating agent to remove metal ions
	Specifically for removing metal ions in pretreatment processes such as desizing and pre-scouring in weakly acid to alkaline liquors Suitable for all types of fiber Easy to handle

Pretreatment

Product Name	Brief Description

PLEXENE PREP	Chelating agent for pretreatment of cotton to remove disruptive ions and ions resulting from the use of hard water
	Very good removal of Ca, Mg, and heavy metal ions in the acid to alkaline pH range
	Can be combined with alpha-amylase products
	Suitable for continuous and discontinuous processes Advantageous for linen and linen blends
PLEXENE SP	Chelating and dispersing agent for washing-off printed polyamide and polyamide/elastan fabrics and for desizing synthetics
	High buffering capacity in alkaline liquors
	Good chelating and dispersing properties Optimum product for washing off printed PA and PA/elastan fibers to produce very good white resists and very good fastness properties Excellent for desizing synthetic wovens treated with polyester or polyacrylic sizes Does not foam
PLEXENE UL	Chelating and dispersing agent for alkaline earths in dyeing and pretreatment of cotton and cotton blends
	Reduces precipitation of dyes and auxiliaries in hard water Can be used with all metal-complex dyes Suitable for alkaline boiling-off and bleaching processes High dispersing capacity

## Bleaching stabilizers

BAYSTABIL <sup>®</sup> DB	Organic stabilizer for alkaline hydrogen peroxide bleaching
	Anionic Extremely suitable for cellulosics and cellulosic/synthetic blends Suitable for all common processes Particularly suitable for peroxide extraction bleaching using the cold pad-batch process Also highly suitable for silicate-free pad-steam bleaching Excellent stabilizing properties resulting in very reliable processing and very good bleaching Extremely high iron-bonding power EDTA-free
BAYSTABIL <sup>®</sup> LF	Organic stabilizer for discontinuous alkaline hydrogen peroxide bleaching
	Anionic Suitable for cellulosics and cellulosic/synthetic blends Particularly suitable for bleaching in long liquors in all common pretreatment systems
TANNEX <sup>®</sup> BCA-N	Surfactant-based stabilizer for discontinuous hydrogen peroxide bleaching
	Anionic Prevents running creases Ensures good absorbency and a soft hand Low-foaming

**Brief Description** 

Product Name

Pretreatment

TANNEX <sup>®</sup> BFD	Mineral-based stabilizer for discontinuous pre-treatment of cotton
	Nonionic
	For cotton and cotton blends, especially pretreatment of knitted fabrics
	Very good wetting properties, good dispersing properties Low-foaming; can be dosed
TANNEX <sup>®</sup> CB	Surfactant-free organic stabilizer for hydrogen peroxide bleaching in strongly alkaline liquors
	Anionic
	For pretreatment of cotton and cotton blends Suitable for all bleaching processes
	Prevents damage by catalysts
	Good dispersing properties, prevents limescale deposits on substrate and machinery
TANNEX <sup>®</sup> CPB	Surfactant-free organic stabilizer for cold pad-batch bleaching with hydrogen peroxide
	Anionic
	Can also be used in combination with sodium silicate Good chelating capacity for heavy metal ions
TANNEW® AV	Stabilizer for discontinuous hydrogen peroxide bleaching
TANNEX <sup>®</sup> CX	Anionic
	For cellulosic fibers and their blends
	For discontinuous HT bleaching on package units and warp beams and
	in autoclaves (wovens).
	Suitable for application on the jig; process can be started at the boil
TANNEX <sup>®</sup> GEO	Stabilizer based on natural minerals for discontinuous hydrogen peroxide bleaching
	Nonionic
	For cellulosics and cellulosic blends
	Balanced bleaching auxiliary with excellent stabilizing properties
	Very high whiteness, very good DP values Cleaning due to special washing mechanism
	Low-foaming, prevents running creases
TANNEX <sup>®</sup> RENA liquid	Ecological stabilizer for hydrogen peroxide bleaching
······································	Alkaline solution of inorganic salts and organic chelating agents
	Excellent for all cellulosics and cellulosic/synthetic blends
	For all common continuous hydrogen peroxide bleaching processes,
	especially the cold pad-batch, pad-steam, pad-roll and under-liquor
	bleaching methods
	Excellent stabilizing properties, low-foaming, high soil bonding
	capacity Very high whiteness, very good DP values
	Very mild bleaching conditions due to low alkali concentrations
TANNEX <sup>®</sup> SPECIAL	Bleaching auxiliary for sodium chlorite bleaching
	Anionic
	Reduces the release of chlorine dioxide gas
	Good buffering effect
	Prevents corrosion of stainless steel
	Good wetting and scouring action

Pretreatment

# Product Name Brief Description

#### Peroxide elimination

BAYLASE <sup>®</sup> EPK	Auxiliary for environment-friendly removal of residual peroxide before reactive dyeing
	Enzymatic elimination of residual peroxide after bleaching to enhance the reliability of processing Reduces process times before reactive dyeing Regulates pH Environment-friendly
BAYREDUCT <sup>®</sup> PRN 01	Auxiliary to remove residual peroxide
	Reductive elimination of residual peroxide after bleaching; also enhances the reliability of processing Reduces process times before reactive dyeing Not temperature-dependent Regulates pH
ΤΑΝΑΖΥΜ ΡΚ	Auxiliary for environment-friendly removal of residual peroxide before reactive dyeing
	Enzymatic elimination of residual peroxide after bleaching to increase the reliability of processing Low concentrations required Reduces process times before reactive dyeing Environment-friendly
TANNEX <sup>®</sup> EL	Auxiliary to remove residual peroxide
	Destroys residual peroxide after bleaching Low concentrations required regardless of the amount of residual peroxide Reduces process times before reactive dyeing Application is not temperature-dependent
TANNEX <sup>®</sup> RP	Auxiliary to remove residual peroxide
	Reductive elimination of residual peroxide after bleaching; also improves reliability of processing Very economical Reduces process times before reactive dyeing Application is not temperature-dependent

## Product Name

## **Brief Description**

#### Wetting agents

ERKANTOL® AS	Wetting agent use in the pretreatment and dyeing of cellulosics and cellulosic blends
	Anionic
	Low-foaming
	Improves dye penetration
	Mainly used in dye liquors
	Prevents film formation and foaming
	Can be used in sizing and lubricating liquors
	Stable to alkali up to 20 g/l caustic soda
	Not suitable for application on the jet
ERKANTOL <sup>®</sup> NR	Wetting and deaeration agent for use in the pretreatment and dyeing of cellulosics and cellulosic blends
	Nonionic
	For continuous and discontinuous processes
	Phosphate-free and solvent-free
	Non-foaming
	Excellent deaeration of wound packages
	Stable to alkali up to 30 g/l caustic soda Deaerating agent with high wetting properties for wet finishing of all
NOFOME BLF 01	types of textiles
	Nonionic
	Good wetting capacity
	Good deaeration leading to optimum liquor penetration
	Particularly suitable for dry-on-wet application on cotton Good efficacy in a broad pH range
	Note
	Can cause swelling and reduce the Shore hardness of unsuitable roller clothings.
	Seals, pipes, etc. made of PVC and similar materials are not compatible with NOFOME BLF 01.
TANAWET BC	Highly effective wetting and scouring agent for alkaline pretreatment of cellulosics and cellulosic blends.
	Anionic
	Good wetting capacity under alkaline conditions
	Good scouring, emulsifying and dispersing properties
	Relatively good bonding of heavy metal ions, leading to
	a reduction in catalytic damage Stable to alkali up to 175 g/l caustic coda
	Stable to alkali up to 175 g/l caustic soda Low-foaming, biodegradable wetting agent for finishing of cellulosics
TANAWET N-J	and cellulosic blends
	Nonionic
	Improves the running properties of goods on jet and overflow units
	Suitable for enzymatic desizing
	Good scouring of all types of impurities
	Readily biodegradable Stable to alkali up to 10 g/l caustic soda

Pretreatment

Product Name	Brief Description
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TANAWET N-LF	Wetting agent for pretreatment and dyeing of cellulosics and cellulosic blends
	Nonionic
	Foam-free
	Suitable for dyeing, printing and finishing
	For use in all continuous processes
	Simple to handle
	All-round, low-foaming wetting agent for pad and exhaust processes
TANAWET PAD	on cotton and polyester/cotton blends.
	Anionic
	Suitable for all common continuous pretreatment processes
	Particularly suitable for hypochlorite bleaching processes
	Suitable for use in pad dyeing with all common dye classes
	Stable to alkali up to 10 g/l caustic soda
	Wetting agent for the pretreatment and bleaching of cellulosics and
TANAWET PB liquid	cellulosic blends
	Effective in a broad pH range ( 2-14 )
	High scouring, emulsifying and dispersing capacity
	Good solubility; easy to dose
	Readily biodegradable
	Stable to alkali up to 110 g/l caustic soda
	Concentrated non-foaming wetting and deaerating agent
TANAWET Q	
	Nonionic
	Especially suitable for wetting textiles on jet, yarn and beam
	apparatus and padding equipment
	Very good wetting properties
	Suitable for enzymatic desizing
	Very good deaerating properties
	Suitable for discontinuous and continuous preparation and dyeing
	Very low-foaming
	Readily biodegradable
TANAWET RC-N	Wetting agent for the pretreatment and bleaching of cellulosics and their blends
	Anionic
	Effective over a broad pH range ( 2-14 )
	High scouring, emulsifying and dispersing capacity
	Improves the replenishment of water in wet-on-wet impregnation
	Can be used in both continuous and discontinuous processes
	Stable to alkali up to 125 g/l caustic soda

## Product Name

#### **Brief Description**

#### Scouring agents

DIADAVIN <sup>®</sup> ANE	Scouring/wetting agent for pre/post-extraction of cellulosics and cellulosic blends
	Anionic/nonionic
	Good emulsifying and dispersing of fats, waxes and knitting
	lubricants
	Low-foaming at all temperatures
	Recommended to improve rewetting properties
	Easy to wash out
	Recommended for continuous and discontinuous processes Suitable for application on the jet
	Scouring agent to remove lubricants from elastan fibers
DIADAVIN <sup>®</sup> DSP	
	Nonionic/cationic
	Removes silicone-containing lubricants
	Good scouring and wetting action
	Pronounced dispersing properties
	Reduces warp streaks and spots on polyamide fibers
	Free of CFCs and PER Phosphate-free
	Scouring agent of polyamide/elastan hosiery and foundation
DIADAVIN <sup>®</sup> EPF 01	garments
	Anionic/nonionic
	Can be applied in the dyebath
	Biological elimination
	Removes silicone oils and knitting lubricants from hosiery and
	foundation garments
	Pre-scouring is not normally necessary, thus reducing energy
	requirements Suitable for application on the jet
	Suitable for application on the jet Scouring agent to remove silicone-containing lubricants from elastic
DIADAVIN <sup>®</sup> ESW 01	goods, including CO/elastan fiber blends
	Nonionic/cationic
	CFC-free and PER-free
	Phosphate-free
	Suitable for continuous and discontinuous processes
	Good dyeing and printing properties
	No spots or streaks
	Soft, high-bulk hand Smooth surface appearance
	Not suitable for application on the jet
DIADAVIN <sup>®</sup> NSE	Scouring and wetting agent for the pretreatment of all types of fiber
	Nonionic
	Low-foaming above 90 °C
	Particularly suitable for spot removal
	Very effective in enzymatic desizing
	Can be used in continuous and discontinuous processes
	Stable to alkali up to 50 g/l caustic soda
	Not suitable for application on the jet

Pretreatment

Product Name	Brief Description	
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DIADAVIN <sup>®</sup> TH-G liquid	Scouring agent for the pretreatment of cellulosic fibres and their blends with synthetic fibres and for the washing-off of dyed and printed goods
	Anionic
	High emulsifying and antiredeposition power
	Easy to wash off, therefore extremely usefull in scouring before
	repellent finishes Effective detergent for washing-off prints and dyeings of natural and
	man made fibres and their blends
	Removes unfixed surface dyes while afterscoured material maintains
	a good fastness level
DIADAVIN <sup>®</sup> UFN	Special scouring and stain removal agent for all types of textiles
DIADAVIN OFN	Nonionia
	Nonionic Very good emulsifying power for paraffin wax
	Suitable for enzymatic desizing
	Suitable for continuous and discontinuous processes
	Stable to alkali up to 40 g/l caustic soda
	Foam-free above 70°C
	APEO-free Versatile scouring agent for the pretreatment of cellulosics and
DIADAVIN <sup>®</sup> UN	cellulosic blends
	Nonionic
	Excellent emulsifying of paraffin waxes and knitting lubricants Low-foaming at all temperatures
	Suitable for continuous and discontinuous processes
	Suitable for enzymatic desizing
	Stable to alkali up to 40 g/l caustic soda
	Suitable for application on the jet
DIADAVIN <sup>®</sup> UNJ	Scouring agent for the pretreatment of cellulosics, synthetics and their blends on the jet
	their blends on the jet
	Nonionic
	Very good emulsifying of paraffin waxes and knitting lubricants
	Foam-suppressant
	Suitable for continuous and discontinuous processes Suitable for use in enzymatic desizing
	Stable to alkali up to 40 g/l caustic soda
TANATEDOE® DVO	Wetting/scouring agent for pre-scouring and bleaching of cellulosics
TANATERGE <sup>®</sup> BKG	and cellulosic blends
	Anionic
	Suitable for treatment of woven and knitted goods on continuous
	washing and bleaching units
	Good emulsifying and dispersing capacity for natural impurities,
	lubricants and dirt
	Excellent wetting properties in acid, neutral and alkaline liquors. Stable to alkali bleaching liquors up to 40 g/l caustic soda
	Very good dosing and easy to handle

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Pretreatment

## Product Name Brief Description

TANATERGE <sup>®</sup> CFP	Low-foaming scouring agent to pretreat cellulosics, synthetics and blends of these fibers
	Nonionic
	Good dispersing action
	Suitable for post-scouring dyed and printed fabrics Readily biodegradable
	Recommended for continuous and discontinuous processes
	Suitable for application on the jet
TANATERGE <sup>®</sup> CSU liquid	Scouring/wetting agent for the pretreatment of cellulosics and
TANATERGE CSU liquid	cellulosic blends
	Anionic/nonionic
	Good emulsifying capacity for paraffin oils and waxes
	Suitable for continuous and discontinuous processes
	Suitable for acid, neutral and alkaline processes Good removal of starch, PVA and CMC sizes and size blends
	Stable to alkali in bleaching liquors up to 55 g/l caustic soda
	Concentrated scouring agent for feathers and down
TANATERGE <sup>®</sup> DPF 01	5 5
	Nonionic
	High washing power for the removal of superfluous
	natural fats, without impoverishment of the substrate High voluminosity and elasticity of the down feathers
	Good removal of impurities
	Generates a smelling-free end product
	Has a slight disinfecting action
	Relatively low foaming
	Low viscosity, easy to dose
	Good biodegradability BIAS-free scouring agent for the pretreatment of all types of textiles
TANATERGE <sup>®</sup> EF	BIAS-free scouling agent for the precleatment of all types of textiles
	Good emulsifying capacity for paraffin waxes and mineral oils
	High soil bonding capacity
	Suitable for continuous and discontinuous processes Readily biodegradable
	Stable to alkali up to 60 g/l caustic soda
	Non-foaming wetting agent and emulsifier for the pre-treatment of
TANATERGE <sup>®</sup> ELB	cotton articles and their blends
	Is based upon special clay-technology
	Nonionic
	Excellent removal of waxes, mineral oils, silicone oil and other
	impurities
	Very good wetting properties
	Good dispersion of insoluble particles Suitable for the pre-treatment of woven and knitted fabrics
	Non-foaming
	Readily biodegradable
TANATERGE <sup>®</sup> INF	Scouring agent for pre and post-scouring; suitable for application on jet units and washing units with rapid liquor circulation
	Nonionic
	Good wetting, dispersing and emulsifying of oils and impurities.
	Low-foaming Improves absorbency in the bleaching of cotton
	Readily biodegradable
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Pretreatment

Product Name	Brief Description	

TANATERGE <sup>®</sup> LFN	All-round, low-foaming scouring agent for pre and post-scouring of all types of textiles
TANATERGE <sup>®</sup> N-EW conc.	Nonionic Very good emulsifying of fatty and oily impurities Low-foaming; suitable for continuous and discontinuous processes Very good dosing; easy to handle Readily biodegradable Stable to alkali up to 30 g/l caustic soda Highly effective wetting/scouring agent for the pretreatment of all types of textiles
	Nonionic Very good scouring of fatty and oily impurities Suitable for the removal of lubricants and water-soluble sizes Very good dosing; simple to handle Treated goods have good absorbency Stable to alkali in bleaching liquors up to 55 g/l caustic soda
TANATERGE <sup>®</sup> NWU liquid	Scouring agent for the pretreatment, bleaching and post-scouring of all types of textiles
	Anionic/nonionic Suitable for pre and post-scouring of natural and synthetic fibers Good removal of greasy and oily impurities Suitable for continuous and discontinuous processes Stable to alkali up to 80 g/l caustic soda
TANATERGE <sup>®</sup> NWU conc.	Highly effective, concentrated scouring agent for the pretreatment, bleaching and post-scouring of all types of textiles
	Anionic/nonionic Highly concentrated and therefore economical Suitable for pre and post-scouring of natural and synthetic fibers Good emulsifying of fatty and oily impurities Suitable for continuous and discontinuous processes Stable to alkali cold up to 55 g/l caustic soda; 90 °C 10 g/l caustic soda
TANATERGE <sup>®</sup> SD	Low-foaming, solvent-containing scouring agent to remove oils, fats and paraffin waxes from natural and synthetic fibers
	Nonionic Good wetting properties Good emulsifying and dispersing of fats, waxes and knitting lubricants. Suitable for continuous and discontinuous processes Does not include chlorine-containing solvents
TANASPERSE <sup>®</sup> MDA	Dispersing agent with high buffering capacity for desizing synthetic fibers
	Removes polyester and acrylic sizes under the same conditions so a fresh bath is not required Excellent soil bonding capacity Suitable for continuous and discontinuous processes

Pretreatment

Product Name	Brief Description

TANASPERSE <sup>®</sup> OH	Dispersing agent for alkaline pretreatment of cellulosic fibers and cellulosic blends to prevent precipitation caused by hard water
	Good dispersing of precipitation caused by hard water and hard water salts on the fiber Prevents crystallization of alkaline earth salts High soil bonding capacity Enhances the effect of surfactants Improves washing off of impurities
TANEDE <sup>®</sup> NOVA	Special product to remove oily and fatty substances from all types of textiles
	Excellent removal of mineral oils, paraffin oils, fatty acid esters and other fats Good dispersing of hard water salts Prevents the substrate readsorbing fats Suitable for automated dosing units Stable to alkali up to 60 g/l caustic soda

## Yellowing protection

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SPANSCOUR EFR 01	Auxiliary to reduce yellowing of polyamide, polyester and blends of these fibers with elastan fibers during heat-setting.
	Nonionic
	Reduces yellowing caused by heat treatment.
	Suitable for articles that have to be heat-set to ensure dimensional stability
	Especially suitable for articles that tend to yellow during subsequent heat treatment (e.g. in the mold press)
	Should be applied by padding if possible
	Suitable for pale shades and fluorescent whitened substrates
SPANSCOUR GR liquid	Auxiliary to prevent yellowing of polyamide, polyester and blends of these fibers with elastan fibers during heat-setting
	Nonionic
	Reduces yellowing caused by heat treatment
	Suitable for articles that have to be heat-set to ensure dimensional stability
	Especially suitable for articles that tend to yellow during subsequent heat treatment (e.g. in the mold press)
	Should be applied by padding if possible
	Suitable for pale shades and fluorescent whitened substrates APEO containing

Pretreatment

Product Name	Brief Description	

SPANSCOUR SPARK	Special auxiliary to prevent yellowing of polyamide and polyamide/elastan articles during heat treatments (eg heat-setting and/or molding)
	Nonionic
	Prevents yellowing caused by heat treatment Especially usefull for articles which are fluorescent whitened or dyed in pale shades
	Highly suitable for molding articles Prevents yellowing of the fibre and yellowing of impurities (eg oils) Prevents oxidation of amino-endgroups of polyamide caused by heat treatment
	Ensures more reproducible dyeings, with optimal colour-yield Particularly useful for directly heated stenters, where NOx-formation is a problem
	Environmentally friendly and safe: APEO free and Solvent free Can be used for textiles which have to meet EU-Ecolabel and Öko-Tex 100 standard
SPANSCOUR YP	Auxiliary to prevent yellowing of polyamide, polyester and blends of these fibers with elastan fibers during heat-setting
	Nonionic Recommended for pale shades and fluorescent whitened articles Suitable for articles that have to be heat-set to ensure dimensional stability Prevents yellowing caused by heat treatment Especially suitable for molding articles
	Improves yield and reproducibility of subsequent dyeings on PA.

## Anti-phenolic yellowing agent

LEVASALT <sup>®</sup> AY	Yellowing inhibitor for polyamide fibres
	Anionic Excellent phenolic yellowing inhibiting property Excellent anti-yellowing effect caused by Vanillin and BHT (butylated- hydroxy-toluene) Good affinity to polyamide Durable to washing

Pretreatment

## Product Name

**Brief Description** 

## FWAs

BLANKOPHOR <sup>®</sup> ACR liquid	Cationic FWA for acrylics
	Brilliant whitening effect with a reddish cast
	Suitable for use in chlorite bleaching
	Compatible with cationic softeners
	Suitable for use in gel dyeing
	Anionic FWAs for cellulosics, polyamide 6 and 6.6, wool and silk
BLANKOPHOR <sup>®</sup> BA 267%	
BLANKOPHOR <sup>®</sup> BA liquid	High affinity; extremely suitable for exhaust processes
	Stable at pH 5-13
	Excellent wetfastness
	Good stability in peroxide and reduction bleaching liquors
	Can also be used in boiling-off baths
	Extremely suitable for fluorescent whitening of viscose and modal
	fibers
BLANKOPHOR <sup>®</sup> BA liquid B	Anionic FWA for polyamide 6 and 6.6, wool and silk
	High affinity, extremely suitable for exhaust application
	Stable at pH 5-13
	Excellent wetfastness properties
	The shading dye has good stability in reduction bleaching liquors
	BLANKOPHOR <sup>®</sup> BA liq. B is the shaded version of
	BLANKOPHOR <sup>®</sup> BA liq.
	Anionic FWAs for cellulosics
BLANKOPHOR <sup>®</sup> BBU 250 %	
BLANKOPHOR <sup>®</sup> BBU liquid 01	Low affinity; particularly suitable for pad application
	Can also be applied by the exhaust method with an electrolyte
	Extremely good compatibility with resin finishing liquors
	Stable at pH 4.5-13
	Tried and tested additive for white discharge pastes
	Particularly suitable for use in peroxide impregnation bleaches, e.g.
	cold pad-batch bleaching, pad-steam bleaching, under-liquor bleaching
BLANKOPHOR <sup>®</sup> BRU 225%	Anionic FWAs for cellulosics
	Suitable for pad application
BLANKOPHOR <sup>®</sup> BRU liquid	Suitable for pad application Can also be applied in the exhaust process with an electrolyte
	Good resistance to acids and electrolytes
	Stable at pH 3.5-13
	Excellent compatibility with resin finishing liquors
	Excellent, brilliant whitening effect
	Primarily suitable for peroxide under-liquor bleaching
	Anionic FWA for cellulosics
BLANKOPHOR <sup>®</sup> BSUN liquid	
	Suitable for pad application
	Excellent stability to acids and electrolytes
	Stable at pH 1-13
	Extremely good compatibility with resin finishing liquors, even with
	strongly acidic catalysts
	Optimum, brilliant whiteness
	Suitable for application in the felt industry (WO) in strongly acidic
	liquors

**Brief Description** 

Product Name

Pretreatment

BLANKOPHOR <sup>®</sup> BUA liquid	Anionic FWA for cellulosics
	Specifically for peroxide continuous bleaching of knitted fabrics
	Also suitable for exhaust application Stable at pH 4.5-13
	Not suitable for use in reactive finishes
	Optimum, brilliant whiteness
BLANKOPHOR <sup>®</sup> CCB	Dazzling new anionic FWA's for continuous applications on cellulose
BLANKOPHOR <sup>®</sup> CCB liquid	Part of a new range of high quality, dazzling fluorescent whitening agents
	Particularly suitable for pad application, due to its low affinity Extremely suitable for peroxide impregnating liquors, e.g. for cold pad batch bleaching, pad-steam bleaching immersion bleaching
BLANKOPHOR <sup>®</sup> CCB liquid B	Strongly shaded fluorescent whitening agents (FWA) for continuous and discontinuous applications on cellulose
BLANKOPHOR <sup>®</sup> CCB liquid R	The B-type has a bluish violet shade and the R-Type has a reddish violet shade
	Particularly suitable for pad application due to its low affinity Also suitable for exhaust application e.g. in aqueous application and peroxide bleaching
	Gives the material a high white with a bluish or reddish violet shade Can be used in combination with BLANKOPHOR <sup>®</sup> CCB liquid and/or with eachother to give a range of shades
BLANKOPHOR <sup>®</sup> CCR liquid	Dazzling new anionic FWA for continuous applications on cellulose
	Part of a new range of high quality, dazzling fluorescent whitening agents
	Best suitable for pad application Extremely brilliant whiteness
	Very stable to acids and electrolytes
	Excellent compatibility with resin finishing liquors
	Extremely suitable for immersion bleaching Anionic FWAs for polyamide 6 and 6.6 and cellulosics
BLANKOPHOR <sup>®</sup> CLE liquid	
BLANKOPHOR <sup>®</sup> CLE liquid B	High lightfastness
	Very good wet lightfastness Good fastness to chlorinated water
	Premium products for swimwear fabrics with shaping power
	Level uptake and high bath exhaustion Stable at pH 2-10
	BLANKOPHOR <sup>®</sup> CLE liquid B is the shaded version of BLANKOPHOR <sup>®</sup> CLE liquid
BLANKOPHOR <sup>®</sup> CO	Dazzling new anionic FWA's for cellulosic fibres, polyamide, wool and silk
BLANKOPHOR <sup>®</sup> CO liquid	Doublef a new yorker of high survive dearling flooreness white i
	Part of a new range of high quality, dazzling fluorescent whitening agents
	Particularly suitable for exhaust application due to its high affinity Excellent wetfastness properties
	Very stable in peroxide and reductive bleaching liquors
	Can be used in boiling-off baths Extremely suitable for fluorescent whitening of viscose and modal fibres

**Brief Description** 

Product Name

Pretreatment

BLANKOPHOR <sup>®</sup> CO liquid B-B	Strongly shaded fluorescent whitening agents (FWA) for discontinuous applications on cellulose
BLANKOPHOR <sup>®</sup> CO liquid R	The B-B-type has a bluish violet shade and the R-Type has a reddish violet shade
	Particularly suitable for exhaust application due to its high affinity Excellent wetfastness properties Good stability in peroxide bleaching liquors
	Extremely suitable for fluorescent whitening of viscose and modal fibres
	Gives the material a high white with a bluish or reddish violet shade Can be used in combination with BLANKOPHOR <sup>®</sup> CO liquid and/or with
	eachother to give a range of shades Cationic FWA for acrylics and blends of acrylics with wool and silk
BLANKOPHOR <sup>®</sup> DRS	cationic I wanter acrylics and blends of acrylics with woor and sik
liquid 200% 02	Brilliant whiteness without chlorite bleaching
	High whiteness on PAN/WO without using a special FWA for the wool
	Can be applied by the exhaust and pad-steam processes (PAN tow)
	Suitable for use in gel dyeing Stable at pH 2-5
	Nonionic disperse FWA for polyester
BLANKOPHOR <sup>®</sup> ER	
liquid 330% 01	Very economical Excellent whiteness maximum
	Suitable for the exhaust and thermosol processes
	Stable in bleaching liquors
	Very suitable for molding articles
	Suitable for the exhaustion/fixation process
	One-bath whitening and resin finishing of PES/CO
	Stable at pH 2-12 Nonionic FWA for PAN spinning mass
BLANKOPHOR <sup>®</sup> MAN 01	Nonionic PWA for PAN spinning mass
	Suitable for use in the dry spinning process and as an additive in wet spinning
	High whiteness
	Good lightfastness
	Neutral cast
BLANKOPHOR <sup>®</sup> PAS liquid	Anionic FWA's for polyamide
BLANKOPHOR <sup>®</sup> PAS liquid B	Suitable for exhaust and continuous processes
DEANKOF HOK TAS IIquid E	Very good lightfastness
	Brilliant whiteness
	Stable at pH 2-12
	BLANKOPHOR <sup>®</sup> PAS liquid B is the shaded version of BLANKOPHOR <sup>®</sup> PAS liquid
BLANKOPHOR <sup>®</sup> PEG liquid	Dazzling new nonionic FWA for polyester fibres
	Very economical
	Good whiteness in the exhaust process from a temperature of 95 °C
	(even without a carrier)
	High whiteness value
	Stable in bleaching liquors
	One-bath fluorescent whitening of PES/CO blends
	in combination with peroxide bleaching or resin finishing

Pretreatment

# Product Name

**Brief Description** 

1	
BLANKOPHOR <sup>®</sup> PET liquid	Dazzling new nonionic FWA's for polyester fibres
BLANKOPHOR <sup>®</sup> PET liquid B	Part a new range of high quality, dazzling fluorescent whitening agents
	Very economical
	Excellent whiteness maximum
	Stable to peroxide bleaching liquors, so suitable for one bath
	cellulosic/PES bleach
	Suitable for moulded articles
	Suitable for the AF process
	One-bath fluorescent whitening/resin finishing of PES/CO
	BLANKOPHOR <sup>®</sup> PET liquid B is the shaded version of
	BLANKOPHOR <sup>®</sup> PET liquid b is the shaded version of
BLANKOPHOR <sup>®</sup> REU 180%	Anionic FWA for cellulosics, wool and silk
	Excellent in neutral to weakly acidic resin finishing liquors
	Good whiteness on PES/CO with a high cotton content without using
	an FWA for the PES
	Excellent leveling properties
	Excellent whiteness on wool and silk in the exhaust process
	Very suitable for shading pastel dyeings on wool
	High lightfastness
	Stable at pH 3.5-13; in reactive finishes stable at above pH 4.5
BLANKOPHOR <sup>®</sup> ULTRAWHITE	Dazzling, new, anionic shaded FWA for cellulosic fibres
	High affinity
	Extremely suitable for exhaust application
	Excellent wetfastness properties
	High whiteness with bluish cast
	Good stability in peroxide bleaching liquors
	Extremely suitable for fluorescent whitening of viscose and modal
	fibres
SHADING IRISOL RL	Shading dye for cellulosics
	Gives with a brilliant blue cast
	Good lightfastness
	The dye can be used in exhaust and continuous processes
	Not stable to bleaching, even in reductive bleaching liquors
	Shading dye for acrylics
SHADING VIOLET DRS	
	Basic dye with a red-violet cast
	Can be applied in the exhaust or pad-steam process (PAN tow),
	preferably in combination with $BLANKOPHOR^{(8)}$ DRS liq. 200 % 02.
	Very suitable for gel dyeing

#### Product Name Brief Description

#### Auxiliaries for dyeing cellulosics and cellulosic blends

#### Dispersing and wetting agents

AVOLAN <sup>®</sup> IS	Dispersing agent for disperse and vat dyes
	Anionic Low-foaming
AVOLAN <sup>®</sup> IS liquid	Dispersing agent for disperse dyes
	Anionic Low-foaming

#### Wetting agents - see pretreatment

#### **Crease inhibitors**

LUBIT <sup>®</sup> CO	Auxiliary to prevent running creases, specifically for cellulosics and blends of cellulosics with synthetics
	Nonionic Very suitable for all processes Suitable for one-bath dyeing of polyester/cellulosic blends For use in pretreatment and dyeing Suitable for application on jet dyeing units Low-foaming
PERSOFTAL <sup>®</sup> L	Crease-prevention agent and softener
	Anionic For cellulosics, wool, polyamide, polyester and blends of these fibers For use in pretreatment and dyeing Suitable for application on jet dyeing units Stable at temperatures up to $135 \degree C$ High stability to alkalis and electrolytes Low-foaming

## Product Name Brief Description

# Dyeing accelerators, dissolving agents, antimigration agents, antifrosting agents

TANASSIST <sup>®</sup> ACE conc.	Dyeing auxiliary (accelerator) for acrylics in blends with cellulosics
	Weakly anionic
	Dyeing accelerator for dyeing acrylics with cationic dyes
	Speeds up dyeing
	Excellent reserving of adjacent fibers
	Improves liquor stability
LEVALIN <sup>®</sup> CPS	Padding auxiliary for pad-steam dyeing of pile fabrics made of cellulosics and cellulosics blends, especially blends with acrylics
	Anionic
	Improves pad liquor stability
	Prevents frosting
	Auxiliary to prevent migration of dyes in thermosol dyeing of PES and
LEVALIN <sup>®</sup> MIP	PES/CEL blends
	Weakly anionic
	For use in continuous dyeing of woven and knitted fabrics and tops
	Even low concentrations are highly effective
	Prevents migration during drying
	Easy to wash off so it does not affect hand of goods
LEVALIN <sup>®</sup> SRN 01	Padding auxiliary for dyeing cellulosics
	Nonionic
	For pad-steam dyeing of CEL pile fabrics
	Dyeing of viscose lining fabrics by the exhaust, pad-jig, pad-roll and
	pad-steam processes
	Dyeing of CEL fibers in the cold pad-batch process
	Improves the solubility of direct dyes
	Low-foaming
	Improves the stability of concentrated cold pad liquors
	Auxiliary for pad-steam dyeing of cellulosics with reactive dyes
LEVALIN <sup>®</sup> VKU-F	
	Weakly anionic
	Prevents frosting
	Textile printing
	Improves the solubility of anionic dyes
	Excellent wetting properties
	Good dye yield

Dyeing/CEL

# Product Name Brief Description

## Leveling agents for dyeing cellulosics and cellulosic blends

AVOLAN <sup>®</sup> IL	Leveling agent for dyeing cellulosics and cellulosic/wool blends
	Nonionic
	Used in union acid one-bath dyeing with MESITOL <sup>®</sup> HWS as the
	reserving agent
	Low-foaming
LEVALIN <sup>®</sup> 221	Leveling agent for dyeing cellulosics with vat dyes
LEVALIN 221	
	Anionic Very good levelling effect which is particularly beneficial for rapid
	striking dyes and dye material with high dyestuffs affinity
	Effective at all processing stages, e.g. greige, bleached or mercerised
	Suitable for all forms of fibre constructions e.g. loose fibres, yarn,
	knitted and woven fabrics, garments
	Suitable for correction of unlevel dyeings and stripping
	off-shade dyeings Economical
	Leveling agent with affinity for the dye for the dyeing of cellulosics
LEVEGAL <sup>®</sup> ED	with direct dyes
	••••••••••••••••••••••••••••••••••••••
	Nonionic/weakly anionic
	Excellent leveling effect even with dyes and substrates with high affinity
	Very level retarding of direct dyes and positive influence on the
	combinability of dyes
	Low-foaming
	Formaldehyde-free
LEVEGAL <sup>®</sup> RL	Auxiliary for dyeing cellulosics with reactive dyes
	Anionic
	Improves the stability of dissolved dyes, i.e. enhances dye diffusion
	and thus the levelness of dyeings
	Dissolves and disperses impurities in the fiber
	Does not foam Stable to hard water
	Special low foaming product for single-bath scouring and dyeing of
TANALEV <sup>®</sup> K-DC 01	knitted cotton fabric with reactive, direct and vat dyes on winch and
	jet equipment
	Aniania
	Anionic Excellent wetting properties; after a short dwell time the fabric is
	thoroughly wetted out
	Provides very good washing and emulsifying effect throughout the
	whole dyeing process, even on insufficiently pre-treated fabric
	Good dispersing effect for impurities present in cotton
	Gives levelled dyeings with reactive, direct and vat dyes Used in the TANALEV $^{\mbox{\tiny (B)}}$ K-DC 01 process prevents the formation of
	creases and gives the fabric a soft handle as well as better sewability
	Remains stable and fully effective under normal conditions for the
	given classes of dyes
	Easy to dissolve and can be used on all dosing systems
	Low foaming

Dyeing/CEL

Product Name	Brief Description
TANADAL® CED	Low-foaming leveling and penetration agent for direct dyes on

TANAPAL <sup>®</sup> FFD	cellulosics; specifically for fully-fashioned articles
	Nonionic Excellent penetration of dyes, especially on seams Very good leveling and migration of dyes Good scouring and emulsifying action to remove residual lubricants Low-foaming

#### Anti-reducing agent

SUSTILAN <sup>®</sup> N 02	Auxiliary to prevent deterioration of direct dyes that are sensitive to reduction at the boil
	Anionic Auxiliary to prevent deterioration of direct dyes when dyeing cellulosics and cellulosic blends from a long liquor and in continuous processes (pad-steam process)

#### Reserving agents for cellulosics and cellulosic blends

MESITOL <sup>®</sup> HB liquid	Reserving agent for dyeing CEL/WO blends in the union acid one-bath method
	Anionic
	Reserving agent for dyeing CEL/WO blends using the union acid one- bath process
MESITOL <sup>®</sup> HWS liquid	Reserving agent for dyeing CEL/WO blends in the union acid one-bath method
	Anionic
	Aftertreatment agent to improve the fastness of wool components to
	water
	For use as a reserving agent in combination with the leveling agent
	AVOLAN <sup>®</sup> IL
MESITOL <sup>®</sup> NBS MESITOL <sup>®</sup> NBS liquid 01	Reserving agents and auxiliaries to improve the wetfastness of cellulosic/polyamide blends
	Anionic Reserving of PA fibers to prevent staining with direct dyes in one-bath dyeing with CEL No reduction in lightfastness Low-foaming
MESITOL <sup>®</sup> NBSJ 01	Reserving agent and auxiliary to improve the wetfastness of cellulosic/polyamide blends
	Anionic Reserving of PA fibers to prevent staining by direct dyes in one-bath dyeing with CEL Stable to application on the jet

Product Name	Brief Description	
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### Liquid alkaline buffer mixture

ALKAFLO	Liquid alkaline buffer mixture for dyeing cotton with reactive dyes
	Greatly improves the reliability and reproducibility of dyeings pH control improves fixation of dyes Less dye hydrolysate and better dye yield Simple and clean to use

### Neutralizing agents

TANACID <sup>®</sup> NA	Non-volatile neutralizing agents for bleached, mercerized and dyed substrates
TANACID <sup>®</sup> NAC	
(concentrated version)	Very good neutralization of residual alkali even inside fibers Non-volatile
,	Very effective neutralization of bleached linen
	Suitable for continuous and discontinuous application
	Compliance with OekoTex Standard 100
	Lower COD (chemical oxygen demand) than acetic acid
	Non-corrosive
	Readily biodegradable
TANACID <sup>®</sup> UNA	Concentrated neutralizing agent for bleached, mercerized and dyed substrates
	Very good neutralization of residual alkali even into the core of the fibers More effective neutralization than with pure volatile acids such as acetic acid and formic acid Enhances the whiteness of bleached articles Meets the specifications set by Oeko-Tex Standard 100 The advantages of the TANACID <sup>®</sup> UNA versus acetic acid are most pronounced in cases where the requirements are the most severe: when low set-pH's are necessary, like in neutralizing mercerized fabrics, when short wash-off ranges are present (with less neutralizing effects by the water in the first units), when high amounts of acids are used in a certain recipe (example continuous sulphur dyeing) and when pump-capacity (acid dosing) is at its maximum-limit Very good biodegradability

Dyeing/CEL

## Product Name Brief Description

#### Aftersoaping agents for exhaust processes

BAYLASE <sup>®</sup> RP	New generation of washing off agents for reactive dyeing
	Special enzyme system to remove the color from unfixed hydrolysate
	Saves water, energy and time
	Can improve fastness
	Mainly for heavy shades
BAYLASE <sup>®</sup> Assist RP 01	Special process regulator for use with BAYLASE <sup>®</sup> RP
	lland in combination with RAVLACE <sup>®</sup> DD
	Used in combination with BAYLASE <sup>®</sup> RP Chelating and aftersoaping agent for reactive dyeing and printing
BAYSOLEX <sup>®</sup> 42062	Chelating and altersoaping agent for reactive dyeing and printing
	Anionic
	Auxiliary to remove reactive dye hydrolysate
	Prevents staining and spotting of unprinted sections of fabric
	Prevents cross-staining of discharge prints on grounds dyed with
	direct dyes during washing-off
	Effective from 80 °C so particularly suitable for fiber blends
TANATERGE <sup>®</sup> M-RE	Mineral-based auxiliary for the post-scouring of reactive dyes on cellulosic fibres
	Is based upon selected minerals
	Provides excellent removal of hydrolysed reactive dyestuffs with
	optimum colour fastness
	Is suitable for jet and overflow machines
	Is suitable for most circulation machines (yarn) Can be applied for the post-scouring of reactive printed goods
	Has very low chemical oxygen demand (COD)
	Is environmentally friendly
	Aftersoaping agent for reactive dyeings on cellulosics and cellulosic
TANATERGE <sup>®</sup> RE	blends
	Anionic
	Very good removal of substantive dye hydrolysate
	Suitable for post-scouring of loose stock, yarn, wovens and knitted
	fabrics
	Suitable for use on all common units, e.g. winch becks, circulating
	liquor units and jets
	Very good dispersing power
TANATERGE <sup>®</sup> REX	Mineralized aftersoaping agent dyeings to remove residual reactive dye hydrolysate from cellulosics
	Excellent removal of hydrolyzed dyes
	Ensures optimum colorfastness
	Very effective in the presence of electrolytes
	Suitable for application on jets, overflow units and winch becks
	No COD (chemical oxygen demand) so environment-friendly

Dyeing/CEL

## Product Name Brief Description

### Aftertreatment agents for direct and reactive dyeings

LEVOGEN <sup>®</sup> BF 01	Aftertreatment agent for dyeings and prints with direct dyes on cellulosics
LEVOGEN <sup>®</sup> DR	Cationic Improves wetfastness, especially fastness to water and perspiration May also improve washfastness at 40 °C, depending on the type of dye and depth of shade Slight sensitivity to sulfate Formaldehyde-free aftertreatment agent for direct and reactive dyeings and prints on cellulosics
	Cationic Improves wetfastness, especially fastness to water and perspiration May also improve washfastness at 40 °C, depending on the type of dye and depth of shade Aftertreatment of reactive dyeings significantly improves resistance to acids and/or storage in damp or acid conditions. Little or no change of shade Little or no impact on lightfastness Not sensitive to sulfate
LEVOGEN <sup>®</sup> WRD	Formaldehyde-free aftertreatment agent for direct and reactive dyeings and prints on cellulosics
	Cationic Improves wetfastness, especially fastness to water and perspiration Improves washfastness at 40 °C, depending on the type of dye and depth of shade Aftertreatment of reactive dyeings significantly improves resistance to acids and/or storage in damp or acid conditions. Not sensitive to sulfate
TANAFIX SRC	Formaldehyde-free cationic aftertreatment agent for cellulosics and silk
	Cationic Improves the wetfastness of dyeings with direct, reactive and acid dyes Improves washfastness at 40 °C, depending on the type of dye and depth of shade Aftertreatment of reactive dyeings significantly improves resistance to acids and/or storage in damp or acid conditions Little or no change of shade Little or no impact on lightfastness Not sensitive to sulfate

## Product Name Brief Description

## Auxiliaries for dyeing wool and wool blends

#### Leveling agents

AVOLAN <sup>®</sup> AV 200%	Leveling agent for dyeing wool
	Nonionic/weakly cationic
	Leveling of differences in affinity in the wool when dyeing with a
	tendency to tippiness with acid, chrome and 1:1 metal-complex dyes
	Leveling and brightening of faulty dyeings with the above types of
	dye
	Particularly good affinity for dyes
AVOLAN <sup>®</sup> IL	Leveling agent for dyeing wool and wool/cellulosic blends
	Nonionic
	Leveling agent for dyeing wool with non-sulfonated 1:2 metal-
	complex dyes
	Leveling and brightening of faulty dyeings with the above types of
	dye
	Dyeing of union blends
	Low-foaming
AVOLAN <sup>®</sup> IS	Dispersing agent for dyeing polyester and polyester/wool blends
	Anionic
AVOLAN <sup>®</sup> IS liquid	For use in disperse dyeing of PES
	For dyeing PES/WO with disperse and acid dyes or non-sulfonated 1:2
	metal-complex dyes or corresponding dyestuff blends
	Very high dispersing effect
	Low-foaming
AVOLAN <sup>®</sup> IW	Dispersing agents for dyeing acrylics and acrylic/wool blends
	Nonionic
AVOLAN <sup>®</sup> IW liquid	Very good dispersing properties
	Prevent the accumulation and smearing of dyes on the sides of
	dyeing units
	Special leveling agent for dyeing wool with reactive dyes
AVOLAN <sup>®</sup> RW	
	Nonionic/cationic
	Auxiliary with affinity for both fibers and dyes in wool/reactive dye
	systems
	Affinity for dyes and fiber ensures level uptake of dyes
AVOLAN <sup>®</sup> S	Excellent leveling agents for dyeing wool
AVOLAN 3	
AVOLAN <sup>®</sup> S 200%	Nonionic/cationic
	Leveling agents for dyeing wool with acid, chrome and 1:1 and 1:2
	metal-complex dyes
	For leveling and brightening of faulty dyeings with the above types of
	dye Improves stability of dye solutions
	Reduces differences in staining resulting from differences in the
	affinity of the wool
	Speeds up wetting out of the wool
	Low-foaming
	Low-roanning

Dyeing/WO

# Product Name Brief Description

AVOLAN <sup>®</sup> SCN 150	Leveling agent for dyeing wool
AVOLAN <sup>®</sup> SCN 150	
	Nonionic
	For dyeing wool with acid, chrome and 1:1 metal-complex dyes that
	are difficult to level
	For leveling and brightening faulty dyeings with the above types of
	dye Low-foaming
	Leveling agent for dyeing wool and wool/synthetic blends
AVOLAN <sup>®</sup> UL 75	Levening agent for dyeing woor and woor/synthetic blends
	Amphoteric
	Versatile leveling agent for dyeing wool and wool blends with acid,
	chrome, 1:1 and 1:2 metal-complex dyes
	For leveling and brightening faulty dyeings with the above types of
	dye
	Permits dyeing with a combination of acid and 1:2 metal-complex
	dyes
TANAPAL <sup>®</sup> AD	Leveling agent for dyeing wool and polyamide
	Nonionic
	Excellent leveling without impairing dye yield
	Level dyeings on wool that has been given a felt-free finish
	Low-foaming
TANAPAL <sup>®</sup> LM	Versatile leveling agent for wool and polyamide
	Amphatasia
TANAPAL <sup>®</sup> LMC	Amphoteric Excellent leveling of wool dyed with acid, milling, 1:1 metal-complex,
	afterchroming, sulfonated and 1:2 metal-complex dyes and blends of
	these dyes.
	Affinity for dyes and fibers.
_	Special leveling agent for dyeing wool with 1:2 metal-complex,
TANAPAL <sup>®</sup> WL	afterchroming and acid dyes
	Amphoteric
	Good regulation of uptake
	Excellent leveling
	Prevents tippy dyeings
	No drain effect
	Relatively low foaming

## Crease-resist agent

PERSOFTAL <sup>®</sup> L	Crease-prevention agent and softener
	Anionic For cellulosics, wool, polyamide, polyester and blends of these fibers For use in pretreatment and dyeing Suitable for application on jet dyeing units Stable at temperatures up to $135 \degree C$ High stability to alkalis and electrolytes Low-foaming

Dyeing/WO

# Product Name Brief Description

#### **Reserving agent**

MESITOL <sup>®</sup> HB liquid	Reserving and agent for wool blends dyeing
	Anionic Reserving agent for dyeing solid shades on WO/PA blends with 1:2 metal-complex dyes
MESITOL <sup>®</sup> HWS liquid	Reserving and aftertreatment agent for dyeing and printing wool/polyamide blends
	Anionic Aftertreatment agent to improve the fastness of wool dyeings to water

### Non-tendering agents

BAYLAN <sup>®</sup> NT 02	Auxiliary for dyeing wool and fine animal hairs below the boil. Allows dyeing at the boil for a brief period
	Nonionic
	Leveling and dispersing properties
	Improves dye yield and stability of dyes in solution
	Softening properties
	Prevents damage to the wool
	Can be applied to advantage in the isoelectric pH range of wool
	Low-foaming
	Good wetting properties
NOFELT WA	Auxiliary to prevent wool felting
	Nonionic
	Reduces damage to wool during dyeing and other wet finishing
	processes
	Does not impair hand
	Does not foam
SUSTILAN <sup>®</sup> N 02	Auxiliary to prevent damage to wool during dyeing
	Anionic
	Prevents the deterioration of direct dyes that are sensitive to reduction
TANAPAL <sup>®</sup> KPA	Auxiliary to prevent damage to wool in HT dyeing of polyester/wool blends
	Anionic Allows dyeing of polyester/wool blends at over 108 °C
	Good dispersing and leveling properties Low-formaldehyde
	Wool does not yellow

## Product Name Brief Description

### Auxiliaries for dyeing polyamide

### **Dispersing and leveling agents**

AVOLAN <sup>®</sup> IS	Dispersing and leveling agents for dyeing polyamide with metal- complex dyes
AVOLAN <sup>®</sup> IS liquid	Anionic Very good dispersing properties; good leveling properties Leveling of dyeings on polyamide and wool with 1:2 metal-complex dyes Low-foaming

#### Leveling agents

AVOLAN <sup>®</sup> UL 75	Leveling agent for dyeing polyamide
	Amphoteric
	For use in the dyeing of PA differential dyeing carpet materials in
	combination with AVOLAN <sup>®</sup> IW/IW liquid.
	Does not impair the lightfastness of cationic dyes on PA differential
	dyeing carpet material and allows very good differential dyeing
	Low-foaming
LEVEGAL <sup>®</sup> FTSK 01	Leveling agent with affinity for dyes and fibers for dyeing polyamide
	Anionic/nonionic
	For dyeing polyamide with selected acid dyes and 1:2 metal-complex
	dyes
	Leveling and brightening of faulty dyeings
	Improves the combination behavior of acid dyes
	Improves penetration of dyes
	Prevents streakiness
LEVEGAL <sup>®</sup> LPA	Leveling agent with affinity for dyes for dyeing polyamide
	Nonionic/weakly cationic
	For dyeing polyamide with selected acid dyes and 1:2 metal-complex
	dyes
	Leveling and brightening of faulty dyeings
	Improves the combination behavior of acid dyes
	Improves penetration of dyes
	Low-foaming so particularly suitable for application on jets
	Reserving agent with affinity for the fiber for use when dyeing
LEVEGAL <sup>®</sup> SER	polyamide
	Anionic
	For dyeing polyamide with 1:2 metal-complex dyes and acid dyes
	Excellent leveling of basic dyes when dyeing PA differential-dyeing
	material and to control differential dyeing
	Does not impair lightfastness, even in differential dyeing

Dyeing/PA

Product Name	Brief Description	
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Leveling agent to prevent barriness when dyeing polyamide
Anionic
Very good leveling of barréness on polyamide
Effective with virtually all acid dyes, allowing a wide choice of dyes
with good wetfastness properties
Low-foaming
Leveling agent for wool and polyamide
Nonionic
Ensures level dyeing of polyamide even when applying dyes with
poor leveling properties in sub-optimum conditions
Low-foaming
Leveling agent with affinity for dyes and fibers for use when dyeing
polyamide
Anionic
Excellent leveling properties
Improves combination behavior of acid dyes
Prevents unlevel dyeings as a result of barréness
Good retarding properties without any reduction in dye yield
Suitable for acid dyes but not for metal-complex dyes
Low-foaming

## **Reserving agents**

LEVEGAL <sup>®</sup> SER	Reserving agent with affinity for the fiber for use when dyeing polyamide, polyamide blends and wool
	Anionic Excellent reserving of wool/polyamide blends when dyeing with sulfonated dyes
MESITOL <sup>®</sup> AS	Auxiliary to improve the wetfastness of polyamide fibers; reserving agent for dyeing polyamide/wool blends
	Anionic Stable to acid Low-foaming Reserves PA fibers from direct dyes in one-bath dyeing with CEL fibers Does not impair lightfastness Improves the wetfastness of dyeings on PA with all common dye classes Use in resist printing, especially printing of PA carpets Not sensitive to residual lubricants on the goods

**Brief Description** 

Product Name

Dyeing/PA

MESITOL <sup>®</sup> BFN	Efficient auxiliary to improve the wetfastness properties of dyeings on polyamide and blends of polyamide and elastan fibres Second generation product: light colour version, therefore applicable on shade sensitive fabrics
	Anionic Greatly improves the wetfastness of dyeings and prints on polyamide Outstanding improvement of cold wetfastness as well as above average improvement of washfastness at 50°C and 60°C No staining of white ground of prints No significant impact on the shade Good acid stability
MESITOL <sup>®</sup> MBF	Resistant agent for WO/PA, WO/CEL and PA/CEL blends Auxiliary to improve the wetfastness of polyamide fibers and blends of polyamide with elastan fibers
	Anionic Excellent improvement in the wetfastness of dyeings and prints on PA microfibers Improves washfastness of PA/elastan blends at 50 °C and 60°C Hardly affects shade and does not impair lightfastness Subsequent steaming and fixation processes do not impair fastness properties Stable to acids
MESITOL <sup>®</sup> NBS MESITOL <sup>®</sup> NBS liquid 01	Reserving agent for WO/PA, WO/CEL and PA/CEL blends Auxiliaries to improve the wetfastness of polyamide and reserving agents for polyamide/cellulosic blends
	Anionic Improve the wetfastness of all dye classes commonly used for PA, basic dyeable PA fibers dyed with cationic dyes; also improve the wetfastness of printed PA when applied as aftertreatment agents Reserving of PA to prevent staining by direct dyes in one-bath dyeing with CEL No reduction in lightfastness
MESITOL <sup>®</sup> NBSJ 01	Low-foaming Auxiliary to improve the wetfastness of polyamide and reserving agent for polyamide/cellulosic blends
	Anionic Improves the wetfastness of dyeings on PA with all common dye classes Reserving of PA fibers to prevent staining by direct dyes in one-bath dyeing with CEL
TANEDE <sup>®</sup> IFM	Aftertreatment agent to improve the wetfastness of dyeings and prints with acid dyes on polyamide Reserving agent for use when dyeing polyamide/cotton, PA/WO and union blends
	Anionic Improves the wetfastness of all dye classes commonly used for PA, basic dyeable PA fibers dyed with cationic dyes; also improves the wetfastness of printed PA when applied as an aftertreatment agent Reserving of PA fibers to prevent staining by direct dyes in one-bath dyeing with CEL Does not impair lightfastness Low-foaming

# Product Name Brief Description

#### Antifrosting agent

LEVALIN <sup>®</sup> VKU-F	Auxiliary for continuous dyeing and printing of polyamide
	Weakly anionic Prevents frosting Carpet dyeing and space dyeing on polyamide Continuous dyeing of polyamide and polyamide blends Continuous dyeing of wool and vigoureux printing on wool Improves the solubility of anionic dyes Excellent wetting properties Good dye yield

## Product Name Brief Description

#### Auxiliaries for dyeing polyester and polyester blends

## One-bath scouring and dyeing

TANADYE <sup>®</sup> M conc.	Dyeing auxiliary for one-bath scouring and dyeing of polyester under HT conditions.
	Anionic Good bath stability, even if carriers are used Effective leveling action Low-foaming
TANADYE <sup>®</sup> MCN	Dyeing auxiliary for one-bath scouring and dyeing of polyester under HT conditions.
	Anionic Good bath stability, even if carriers are used Effective leveling action Low-foaming

#### **Dispersing agents**

1	
AVOLAN <sup>®</sup> IS	Dispersing agents for dyeing polyester and polyester blends
AVOLAN <sup>®</sup> IS liquid	Anionic For dyeing PES with disperse dyes For dyeing PES/WO with disperse and acid or 1:2 metal-complex dyes or the corresponding dyestuff blends Low-foaming
DS <sup>®</sup> conc.	Concentrated form of DS 14
DS 14 <sup>®</sup>	Dispersing agent for HT dyeing of polyester and cellulosics
	Anionic Dispersing auxiliary for printing and dyeing with disperse dyes Prevents filtration of dyes, even in unfavorable conditions Excellent dispersing action Non foaming
LEVEGAL <sup>®</sup> DLP	Dispersing agent with leveling properties for dyeing and fluorescent whitening of polyester
	Anionic For HT dyeing with disperse dyes, including dyeing in alkaline liquors Fluorescent whitening of polyester fibers with disperse FWAs using the HT process For use when dyeing the polyester component in blends Prevents filtration of dyes, even in unfavorable conditions Excellent dispersing and leveling action Suitable for automated dosing as it is easy to pump

## Product Name Brief Description

#### pH buffers

TANACID AB	Acid buffer mixture with dispersing and chelating action for use when dyeing polyester, polyester/wool and polyester/cellulosics
	Anionic Excellent buffering action at pH 4-6
TANACID SAB	Acid buffer mixture with dispersing and chelating action for use when dyeing polyester, polyester/wool and polyester/cellulosics
	Anionic Particularly suitable for process water containing alkaline earths and bicarbonate Excellent buffering action at pH 4-6

#### **Crease inhibitors**

LUBIT <sup>®</sup> CME	Crease inhibitor for manmade fibers and blends
	Nonionic
	Prevents running creases and cracks when dyeing manmade fibers
	Softening action in the dyebath, allowing higher loads
	Allows dyeing of very lightweight qualities
	Low-foaming
	Crease inhibitor, dispersing and leveling agent
	Crease minibitor, dispersing and leveling agent
	Nonionic
	Improves the running properties of lightweight fabrics even in units
	with rapid liquor circulation
PERSOFTAL <sup>®</sup> L	Crease-prevention agent and softener
PERSOFTAL L	
	Anionic
	For cellulosics, wool, polyamide, polyester and blends of these fibers
	For use in pretreatment and dyeing
	Suitable for application on jet dyeing units
	Stable at temperatures up to 135 °C
	High stability to alkalis and electrolytes
	Low-foaming
TANEDE <sup>®</sup> PRT	Versatile, multifunctional auxiliary for dyeing polyester and polyester blends
	Nonionic
	Prevents running creases on jet equipments
	Supports the removal of oils and residual sizes during the dyeing
	process
	Excellent wetting, rewetting and penetration of the substrate, thus
	improving levelness
	Prevents dyestuff precipitation
	Keeps dyeing units clean
	Soft smooth handle of the goods
	Non foaming
	Non roanning

Dyeing/PES

Product Name	Brief Description
TANEDE <sup>®</sup> FSM	Foam-free crease inhibitor for piece dyeing of polyester under HT conditions with excellent dispersing and leveling properties
	Weakly anionic Specifically for use on jet dyeing units and HT winch becks Low-foaming

### **Diffusion accelerators**

LEVEGAL <sup>®</sup> DTE 01	Diffusion accelerator for use when dyeing polyester and polyester blends
	Weakly anionic For dyeing polyester and triacetate with disperse dyes For dyeing PES and triacetate in blends with cellulosics or wool with disperse or cationic dyes For dyeing copolymer PES with disperse or cationic dyes For dyeing modacrylic fibers with cationic dyes For stripping and leveling faulty dyeings on PES and triacetate Very high acceleration and good leveling properties Optimum reserving of wool Does not impair lightfastness
TANADEL <sup>®</sup> ESL	Leveling agent and diffusion accelerator for dyeing polyester fibers Specifically for dyeing polyester/cellulosic blends under HT conditions
	Anionic Greatly accelerates diffusion of dyes Very good leveling action and reserving of cellulosic fibers Excellent stability to electrolytes; suitable for the "New Select" dyeing process Biodegradable
TANAVOL <sup>®</sup> ABL	Diffusion accelerator for use when dyeing polyester and polyester blends
	Weakly anionic Good dye yield Little staining of adjacent fibers in blends with wool and cellulosics Low-foaming Can be used to level faulty dyeings Very good biodegradability Good value for money
TANAVOL <sup>®</sup> AS 01	Accelerator for polyester and polyester blends
	Anionic Good dye yield Minimizes staining of adjacent fibers Low-foaming

Dyeing/PES

## Product Name Brief Description

TANAVOL <sup>®</sup> PEW	Diffusion accelerator for use when dyeing polyester and polyester blends
	Weakly anionic Free of chlorinated aromatics Low odour For dyeing PES and triacetate with disperse dyes For dyeing PES and triacetate fibers in blends with cellulosics or wool For dyeing copolymer PES with disperse and cationic dyes For dyeing modacrylic fibers with cationic dyes For brightening and leveling faulty dyeings on PES and triacetate Very high acceleration and good leveling properties Optimum reserving of wool Effective above 98 °C Does not impair lightfastness Low-foaming

#### Leveling agents

t	
LEVEGAL <sup>®</sup> FFL	Leveling agent for HT dyeing of polyester
	Weakly anionic
	Free of chlorinated aromatics
	Low odour
	Leveling agent for dyeing polyester
LEVEGAL <sup>®</sup> HTE	Levening agent for dyeing poryester
	Weakly anionic
	For HT dyeing of PES with disperse dyes
	For HT dyeing of the PES component of PES/CEL blends
	Improves faulty dyeings
	Very high leveling effect
	Improves penetration dyeing of wound packages
	Particularly recommended for use with LEVEGAL <sup>®</sup> DLP
	Leveling agent for disperse dyeing of polyester
LEVEGAL <sup>®</sup> LD-3	Leveling agent for disperse dyeing of polyester
	Weakly anionic
	Gives level dyeings with excellent trichromatic build-up of disperse
	dyes
	Low-foaming
	Excellent leveling agent for HT dyeing of polyester and polyester
LEVEGAL <sup>®</sup> UNI	blends
	Nonionic
	Suitable for exhaust dyeing on jets, beams and yarn dyeing units
	Reduces the strike rate of the dyes
	Very good dispersing action
	Suitable for automotive applications
	Low-foaming
	Excellent leveling properties, especially when using high molecular-
TANEDE <sup>®</sup> AXL	weight disperse dyes
	Anionic
	Improves diffusion of dyes in the fiber
	Suitable for yarn and piece dyeing
	Suitable for automotive applications
	Low-foaming, low odour

## Product Name Brief Description

#### Anti-reducing agent

TANEDE <sup>®</sup> ARD	Protective agent against reduction phenomena during the dyeing of textiles with reduction-sensitive dyes in order to improve their reproducibility
	Prevents unwanted reduction phenomena during the dyeing process Suitable for dyeing of polyester, acetate and triacetate with reduction-sensitive and dischargeable dyestuffs Suitable for the dyeing of polyester and polyester/cellulose materials with alkaline clearable dyes Non foaming Easy to handle liquid product

#### **Reducing agents**

TANEDE <sup>®</sup> LR	Liquid reducing agent for alkaline reductive afterclearing of dyeings and prints on polyester
	A high and stable reduction potential is produced under several conditions and at temperatures up to 90°C
	High reducing power for reductive post-treatment of dyes and prints on polyester fibres
	Suitable for cleansing contaminated equipment No oxidative decomposition during storage High stability in alkaline media Liguid
	Extremely suitable for automatic dosing systems Virtually odour free, when used under controlled conditions Environmentally friendly
	Contains no ethoxylated, sulphated or sulphonated surfactants Can be used as reducing agent during bleaching of PAC/Co, wool and polyamide or polyamide/elastane
TANEDE <sup>®</sup> RC	High-performance, biodegradable reducing agent for alkaline reductive clearing of dyeings and prints on polyester, stripping of faulty dyeings and to clean machinery
	Not hygroscopic High reducing power in alkaline reduction clearing Suitable for stripping faulty dyeings on polyester and cellulosics Suitable for cleaning soiled units No oxidative decomposition during storage; no self-ignition Virtually odourless Pourable powder

## Product Name Brief Description

#### **UV-absorber**

TANUVAL <sup>®</sup> UVL	Special UV-absorber to improve the light fastness of dyeings on polyester fibres with dispersing properties for disperse dyes
	Anionic Improves the light fastness of dyeings with disperse dyes Temperature and storage stable product as it is a clear solution and not a dispersion High affinity for polyester
	No change of shades Very good bath stability of the product
	Very good dispersing properties for disperse dystuffs

# Oligomer dispersing agents and oligomer binders

LEVEGAL <sup>®</sup> PE special	Special oligomer binder with affinity for the fiber for polyester yarn
	Nonionic
	For use as an oligomer binder to prevent or reduce the release of polyester oligomers from threads
	Improves processing properties
	Less dusting of yarns
	Reduces drying times
TANASPERSE <sup>®</sup> OLG	Dispersing agent to prevent deposits of oligomers
	Anionic
	Reduces deposits of trimers and precipitation of dyes; keeps machinery clean
	Ensures clean rewinding of yarns
	Improves combing of substrates dyed in the liquor Does not impair dye yield or fastness properties

Dyeing/PES

## Product Name

**Brief Description** 

#### Cleaning agents for machinery

MERSE <sup>®</sup> FMC	Auxiliary to clean partial overflow units
	Anionic
	Good removal of oils
	Easy to remove by rinsing
MERSE <sup>®</sup> RTD	Highly effective cleaning agent for heavily soiled dyeing units
	Cationic
	Very good removal of dyes and other impurities
	Emulsifies greasy and oily deposits
	Removes trimer deposits
	Catalyst for alkalizing polyester fibers
	Allows uniform saponification
MERSE <sup>®</sup> RTU	Highly effective cleaning agent for heavily soiled dyeing units
	Cationic
	Very good removal of dyes and other impurities
	Emulsifies greasy and oily deposits
	Removes trimer deposits
	Catalyst for alkalizing polyester fibers
	Allows uniform saponification

### Dispersing agent and fastness improver

TANATERGE <sup>®</sup> DRC	Universal low foaming dispersing agent and fastness improver for the continuous and discontinuous aftertreatment of dyed materials
	Nonionic Very dispersing action Suitable for aftertrematment of synthetics (except PAC), cellulosics and blends of these fibers Prevents deposits of unfixed dyes on print grounds Ensures clear shades with good fastness to light, washing and rubbing

## Product Name Brief Description

## Auxiliaries for dyeing acrylics and acrylic blends

### **Dispersing agents**

AVOLAN <sup>®</sup> IW	Dispersing agents for use in the dyeing of acrylics and blends of acrylics with wool and cellulosics
AVOLAN <sup>®</sup> IW liquid	Nonionic Dyeing of PA differential-dyeing carpet materials with cationic dyes in conjunction with AVOLAN <sup>®</sup> UL 75 Very good dispersing properties Prevents accumulation and smearing of dyes on sides of dyeing units
TANEDE <sup>®</sup> CL	Dispersing agent for dyeing with cationic dyes and simultaneous application of anionic dyes Nonionic
	Good leveling of 1:2 metal-complex dyes on wool

#### Migration auxiliaries for cationic dyes

ASTRAGAL <sup>®</sup> ME	Migration auxiliary for dyeing acrylics with cationic dyes
	Cationic
	No blocking of the fiber
	Low-foaming
MIGRASSIT <sup>®</sup> ACD	Migration auxiliary for dyeing acrylics with cationic dyes
	Cationic
	Leveling agent with good migrating properties that does not block fibers
	Can also be used to level and brighten faulty dyeings
MIGRASSIT <sup>®</sup> conc.	See MIGRASSIST <sup>®</sup> ACD
MIGRASSIT <sup>®</sup> LC	Migrating and leveling agents for use when dyeing acrylics with cationic dyes
MIGRASSIT <sup>®</sup> 60	Different concentrations

Dyeing/PAC

# Product Name Brief Description

#### Retarders for cationic dyes

ASTRAGAL <sup>®</sup> PAN	Retarder for use when dyeing acrylics with cationic dyes
	Cationic
	Good retarding action at start of dyeing
	Permanent effect
TANEDE <sup>®</sup> ACR	Retarder for use when dyeing acrylics with cationic dyes
	Cationic
	Good retarding action at start of dyeing Permanent effect
TANAPAL <sup>®</sup> P	Versatile retarder for use when dyeing acrylics with cationic dyes
	Cationic
	For use with dry-spun acrylic fibers on all standard dyeing equipment Good reproducibility
	Yields level dyeings under the most difficult dyeing conditions

### **Dyeing accelerators**

TANASSIST <sup>®</sup> ACE conc.	Dyeing auxiliary for acrylics and acrylic/cellulosic blends
	Weakly anionic Dyeing auxiliary for dyeing acrylics with cationic dyes Speeds up dyeing significantly Excellent reserving of adjacent fibers Improves liquor stability

### **Dissolving agents**

LEVALIN <sup>®</sup> CPS	Padding auxiliary for pad-steam dyeing of acrylic pile fabrics with a cellulosic backing
	Weakly anionic Improves pad-liquor stability Prevents frosting
TANASPERSE <sup>®</sup> APS	Dyeing auxiliary for acrylics
	Nonionic For continuous dyeing of acrylics with cationic dyes in the pad-steam process To dissolve large amounts of cationic power dyes Solubilizer for cationic dyes Improves pad-liquor stability

Dyeing/PAC

## Product Name Brief Description

#### **Crease inhibitor**

PERSOFTAL <sup>®</sup> LU	Crease-prevention agent for cellulosics, wool, acrylics, polyamide and blends of these fibers
	Nonionic Low-foaming High stability to alkalis and electrolytes Suitable for application on jet dyeing units Can be diluted cold

### Stripping agent

AVOLAN <sup>®</sup> IS	For stripping basic dyes and intermediate clearing of acrylic blends
AVOLAN <sup>®</sup> IS liquid	Anionic Partial stripping of basic dyes Leveling of faulty dyeings

Dyeing/Miscellaneous

Product Name Brief Description

## Auxiliaries for dyeing miscellaneous fibres

### Carrier for dyeing Nomex

LEVEGAL <sup>®</sup> C 45	Special carrier intended for the dyeing of cationic dyeable aramid fibre (i.e. Nomex <sup>®</sup> ).
	Nonionic Special mild odour carrier Replacement for benzylalcohol or acetophenone in dyeing Nomex Gives high colour yield with (selected) cationic dyes Dyeing at normal equipment like HT-jig, beam, HT-jet and HT yarn dyeing machine

Product Name Br

**Brief Description** 

## Auxiliaries for dyeing, non fibre related

## Antifoams and deaerating auxiliaries

NOFOME AF	Silicone-based deaerating agent with good antifoaming properties for use in all wet finishing processes
	Nonionic
	For pretreatment, desizing, bleaching, dyeing, printing and finishing
	Suitable for all full and partial overflow units
	Effective at pH 2-12
NOFOME BLF 01	Deaerating agent for wet finishing of all types of textiles
	Nonionic
	High wetting capacity
	Particularly effective for dry-on-wet impregnation of cotton and wool
	and all types of fibers on package dyeing units and beams
	Stable to alkali up to 40 g/l caustic soda
NOFOME C	Modified silicone antifoam and deaerating agent
	Nonionic
	Very effective in rotary and flatbed screen printing
	Improves the levelness of large area prints
	Reduces adhesion of print pastes to screens
	Good color yield in textile printing
	Suitable for carpet printing processes
NOFOME DP	All-round, high-performance silicone antifoam
	Nonionic
	Deaerating properties
	For sizing, scouring, bleaching and dyeing
NOFOME HS	All-round silicone antifoam for dyeing
NOTOWETTS	Nonionic
	For use on all common units
	Suitable for all processes
	For use in e.g. sizing, scouring, bleaching, dyeing and soaping
	Silicone-based, all-round antifoam with resistance to shear forces for
NOFOME HT	use in wet finishing, especially on jet dyeing units and jet washing units
	units
	Nonionic
	Effective at pH 4-12
	Good antifoam action at 20-130°C
	No foaming after overprinting liquor has been drained
	No spotting For use on all common dyeing and washing units
	Suitable for natural and manmade fibers
	All-round silicone antifoam for dyeing
NOFOME M	
	Nonionic
	Stable at all temperatures
	For use on all common units
	Prevents foaming caused by dyes and auxiliaries
	All-round application

Dyeing/Miscellaneous

Product Name
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**Brief Description** 

NOFOME NS	Silicone-free antifoam
	Nonionic
	For use in print pastes, on jet dyeing units and in finishing liquors
NOFOME P	Silicone-free antifoam
NOFOME P	Naziania
	Nonionic For use in print pastes
NOFOME SE	Silicone-based all-round antifoam with resistance to shear forces for use in all wet finishing processes, especially on jet dyeing and jet washing units
	Nonionic Self-emulsifying Effective at pH 4-12 Very good antifoam action at 20-130°C High resistance to shear forces
	No spotting For use on all common dyeing and washing units and in all textile finishing processes
NOFOME 1125	Silicone antifoam with resistance to shear forces for textile finishing, especially for pigment printing and spray printing
	Nonionic Effective at pH 2-12 Very good antifoaming action in the formulation of print pastes with pigments, acid dyes and metal-complex dyes Anti-foaming action during steaming improves the levelness and reproducibility of spray prints
RESPUMIT <sup>®</sup> BA 2000	Silicone-free, biodegradable antifoam and deaerating agent based on natural oil
	Nonionic For pretreatment, dyeing, printing and finishing Suitable for application on the jet Effective at pH 2-14 Can also be applied in the HT range Good deaerating effect Improves running properties
RESPUMIT <sup>®</sup> BU	Biodegradable antifoam and deaerating agent based on natural oil with added silicone
	Nonionic For pretreatment, dyeing, printing and finishing Suitable for application on the jet Effective at pH 2-14 Can also be applied in the HT range Good deaerating effect Improves running properties Very good antifoaming properties

Dyeing/Miscellaneous

# Product Name Brief Description

RESPUMIT <sup>®</sup> NF 01	Silicone-free antifoam and deaerating agent
	Nonionic
	For pretreatment, dyeing, printing and finishing
	Suitable for application on the jet
	Effective at pH 2-14
	Can also be applied in the HT range
	Good deaerating effect
	Improves running properties
RESPUMIT <sup>®</sup> S	Silicone-based antifoam
	Nonionic
	For use in pretreatment, dyeing, printing and finishing
	Economical as low concentrations are required
	Effective at pH 2-14
RESPUMIT <sup>®</sup> 40042	Silicone-based concentrated antifoam with 55% active ingredient content
	Nonionic
	For the production of dilutions with e.g. 5 - 10% active ingredient concentration
	Applications: pretreatment, dyeing, printing, finishing Effective at pH 2 - 14

## Product Name

## **Brief Description**

#### Softeners

CELLOLUBE <sup>®</sup> AST	Concentrated softener for cotton, acrylics and blends of these fibers
	Cationic
	For soft, high-bulk articles
	Does not cause yellowing
	Stable to chlorite bleaching
	Good resistance to washing
CELLOLUBE <sup>®</sup> AT	Softening agent for acrylics (tow, tops, yarn and piece goods)
	Cationic
	Softener with antistatic effect
	Soft, woolly hand
	Economical application in the dyebath
	Biodegradable softener for cellulosics, synthetics and blends of these
CELLOLUBE <sup>®</sup> BS	fibers
	Cationic
	For exhaust and pad application
	Suitable for application on WEKO units
	Antistatic properties
	Soft high-bulk hand
CELLOLUBE <sup>®</sup> CM	Low-foaming softener for cellulosics, synthetics and blends of these fibers
	Weakly cationic
	For exhaust and pad application
	Suitable for jet and overflow units
	Soft, high-bulk hand
	Does not causing yellowing
	Suitable for whitened goods
CELLOLUBE <sup>®</sup> LCE	Economical softener for cellulosics, synthetics and their blends
	Cationic
	For exhaust and pad application
	Soft, full hand
	Does not cause yellowing in normal drying conditions
	Stable in chlorite bleach
	Antistatic
	Good resistance to washing
CELLOLUBE <sup>®</sup> THS	Hydrophilic softener for cotton
	Weakly cationic
	Soft, high-bulk hand
	Particularly suitable for cotton towels
	Suitable for all cotton articles and all processing stages
	Suitable for exhaust and pad application
	Does not cause yellowing in normal drying conditions
	Does not impair FWAs
	Low-foaming

## Product Name Brief Description

PERSOFTAL <sup>®</sup> AFS	Softener for acrylics
	Cationic
	One-bath bleaching, dyeing and finishing of acrylics
	Lubrication of acrylic staple fibers in combination with STATEXAN <sup>®</sup> HA
	Does not retard the uptake of cationic dyes
	Washfast
	Smooth, soapy hand
PERSOFTAL <sup>®</sup> BK conc.	Readily biodegradable softener for cellulosics and cellulosic/synthetic blends
	Cationic
	Soft, high-bulk hand
	Suitable for application on jet dyeing units
	Low-foaming
PERSOFTAL <sup>®</sup> FA 01	Softener
	Anionic
	For pad application to cellulosics
	For exhaust application to polyamide, wool and silk
	Suitable for application on jet dyeing units Reduces wet rigidity of viscose fibers in the dyebath
	No tendency to reduce whiteness or to yellow during storage
	High stability to alkalis and electrolytes
	Low-foaming
@	Softener for cellulosics
PERSOFTAL <sup>®</sup> FN liquid	
	Nonionic
	For cellulosics and cellulosic blends
	For one-bath application in the dyebath with direct and reactive dyes
	Reduces running creases Low-foaming
	Sophisticated hydrophilic softener for cotton with no adverse effect on
PERSOFTAL <sup>®</sup> HydroSoft	the original absorbency of the fabric
	Cationic
	Is particularly designed for cotton towelling
	Hydrophilic
	Enhances rich full handle
	Is suitable for all cotton goods
	Is suitable for exhaust and pad application
	Does not cause yellowing under normal drying conditions
	Has no negative effect on colour fastness Can be used in automatic kitchens
	Low foaming
2	100% softener for the production of ready-to-use 20% solutions
PERSOFTAL <sup>®</sup> N conc.	using the cold dissolving process
	Nonionic
	For pad application to woven and knitted fabrics made of cellulosics
	and cellulosic/synthetic blends
	Additive for resin finishing
	High-bulk hand

Finishing

Product Name	Brief Description
PERSOFTAL <sup>®</sup> WKF liquid	Softener with antistatic properties for acrylics
	Cationic For the finishing all fibers and fiber blends as yarn, knitted fabrics and wovens For one-bath dyeing of acrylics Can be used to lubricate acrylic fibers (tops, tow, loose stock) in combination with STATEXAN <sup>®</sup> HA No tendency to impair whiteness
PERSOFTAL <sup>®</sup> UKS	Cationic softening agent in pastils form
	Cationic Excellent solubility Pastils – easy handling No retarding effect on cationic dyestuffs Soft, smooth handle Suitable for application on jet dyeing machines Low yellowing of white goods Applicable in the aftertreatment of yarns and piece goods made of synthetics, cellulosic fibers, their blends with each other and with

Can be used in the dyeing and finishing of acrylic fibers

## Softeners to improve sewability

wool

CELLOLUBE <sup>®</sup> CRS	Softener for cellulosics and cellulosic/synthetic blends
	Cationic For exhaust and pad application Suitable for jet and overflow units Soft, high-bulk hand Good sewability Good raising properties Does not cause yellowing in normal drying conditions
CELLOLUBE <sup>®</sup> FLEX	Microemulsion of a modified silicone softener for all types of textiles
	Weakly cationic Suitable for pad application Gives fabrics a very soft, flowing hand Very suitable for finishing articles made from OE yarns Additive for resin finishing Very good sewability Good dimensional stability Good resistance to washing and dry cleaning Goods do not yellow during drying/curing Low-foaming

Finishing

Product Name Brief Description
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CELLOLUBE <sup>®</sup> MRS	Softener for cellulosics, wool and blends of these fibers with synthetics
	Weakly cationic
	For exhaust and pad application
	Soft, flowing hand
	Good sewability, good raising properties
	Good rewinding of packages
	Does not cause yellowing in normal drying conditions
	Suitable for fluorescent whitened fabrics Low-foaming
	Softener for cellulosics and cellulosic/synthetic blends
	Cationic
	Suitable for exhaust and pad application
	Especially suitable for articles made of OE yarns
	Very soft, high-bulk hand
	Ensures good sewability and improves raising and emerizing
	properties
	Very good stability to shear forces
	Does not cause yellowing during drying Softener based on a modified silicone for all types of fiber
CELLOLUBE <sup>®</sup> SUPRA	Soltener based on a modified sincone for an types of fiber
	Cationic
	Suitable for exhaust and pad application
	Very soft, flowing hand
	Hydrophilic finishes
	Very good stability to shear forces on jets and padders
	Excellent sewability and raising properties
	Does not cause yellowing during drying and curing Suitable for whitened fabrics
	Does not foam
PERSOFTAL <sup>®</sup> ASN 01	Softener for woven and knitted fabrics made of cellulosics, synthetics, wool, silk and their blends
	woor, sink and then blends
	Nonionic
	Improves sewability
	For pad application only Preferably for use with BAYPRET <sup>®</sup> USV
	Finishing of elastan fibers
	Extremely smooth silicone hand
	Does not impair whiteness
	Improves abrasion resistance, tenacity and tear strength in resin
	finishing
	Increases the elasticity of knitted goods

Finishing

Product Name	Brief Description	

PERSOFTAL <sup>®</sup> NOBLE	Permanent, hydrophilic, silicone-based softening agent for the exhaust- and pad-process
	Cationic Excellent softening effect on woven and knitted goods made of cellulosics, synthetics, wool, silk and blends of these fibers Very good hydrophilicity
	High wash-resistant Suitable for jet dyeing machines
	Suitable for molding articles High-bulk hand, increases the elasticity of woven and knitted fabrics No influence in absorbency on terry towels Very suitable for the finishing of fabric blends containing elastan fibres
	Applicable also in resin finishing baths Improves sewability
PERSOFTAL <sup>®</sup> OE	Excellent softener to improve sewability
	Cationic
	For cellulosics and blends of cellulosics with synthetics/wool Improves sewability, especially of OE yarns Improves the elasticity of knitted goods
	Extremely smooth, supple hand
	Suitable for application on jet dyeing units Low-foaming
	All-round softener for woven and knitted fabrics
PERSOFTAL <sup>®</sup> P	
	Cationic
	Specifically for pad application Good sewability
	Good antistatic properties
PERSOFTAL <sup>®</sup> PEK	Softening and smoothing agent for all types of fiber
	Cationic
	Suitable for combination with BAYGARD <sup>®</sup> fluorocarbons Finishes have high heat stability
	Very soft hand
	Suitable for application on jet dyeing units
	Improves sewability
	Improves the elasticity of knitted goods Finishes are resistant to washing and dry cleaning
	Low-foaming
PERSOFTAL <sup>®</sup> PEN	Softening and smoothing agent for all types of fiber
	Nonionic
	For pad application only
	Finishes have high heat stability
	Very smooth hand Improves the sewability and elasticity of knitted goods
	Finishes are resistant to washing and dry cleaning
	Improves the mechanical resistance of resin-finished goods Low-foaming

Finishing

|--|

PERSOFTAL <sup>®</sup> PLUS	Microemulsion of a modified silicone softener for all types of textiles
	Weeld, estimic
	Weakly cationic
	Suitable for pad application
	Gives articles a very soft, flowing hand
	Additive for resin finishing
	Very good sewability
	Good dimensional stability Treated goods do not yellow during drying/curing
	Low-foaming
	Silicone softener, especially suitable for repellent finishes
PERSOFTAL <sup>®</sup> SGR	Sincone solution, especially suitable for repenent finishes
	Nonionic
	Silicone softener for functional finishes
	Very appealing soft hand
	Stable emulsion
	Compatible with most textile finishing chemicals
	Will not interfere with the repellent properties of fluorocarbon finishes
PERSOFTAL <sup>®</sup> SI-N	Special softener for resin finishing of cellulosics and
	cellulosic/synthetic blends and for synthetics
	Nonionic
	Suitable for pad application
	Soft, full hand
	Excellent sewability
	Improves tear strength and resistance to wear
	Improves the crease recovery angle
	Suitable for sanforizing, very good residual shrinkage values
	Whitened fabrics do not yellow
	Does not impair the colorfastness of dyed fabrics
	Washfast
	Softener for pad application to cellulosics, synthetics and their blends
PERSOFTAL <sup>®</sup> SWA 01	
	Anionic
	For pad application only
	For use in resin finishing
	Improves abrasion resistance, tenacity and tear strength in resin
	finishing
	Improves sewability
	Smooth hand
	Hydrophilic
PERSOFTAL <sup>®</sup> UM 01	Softener for dyed and fluorescent whitened yarns and piece goods
	made of cellulosics and blends of cellulosics with synthetics/wool
	Weeld, estimate
	Weakly cationic
	For exhaust and pad application
	Particularly suitable for application on jet dyeing units
	Suitable for molding Can be combined with FWAs
	Good sewability
	Low-foaming
	Does not impair pigment printing

Finishing

# Product Name Brief Description

PERSOFTAL <sup>®</sup> ULTRA	Modified silicone emulsion for all types of textiles
PERSOFIAL ULIKA	
	Weakly cationic
	Suitable for pad application
	Very soft, flowing hand
	High quality can be obtained on OE articles
	Improves dimensional stability
	Very good sewability
	Excellent raising properties
	Good resistance to washing
	Does not cause yellowing in normal drying and curing conditions
PERSOFTAL <sup>®</sup> VNK	Softener for cellulosics and cellulosic/synthetic blends
	Cationic
	For exhaust and pad application
	Suitable for application on jet dyeing units
	Full, smooth hand
	Good sewability
	Low-foaming
REACTOSIL <sup>®</sup> RWS	Special silicone softener for use in soil-release finishes
	Nonionic
	Hydrophilic functionally
	Very appealing hand
	Stable emulsion
	Has very limited effect on soil release properties of soil release FC- finishes
	Compatible with most textile finishing chemicals
TANASOFT PTK	Polyethylene-based softener to improve the abrasion fastness and sewability of resin finished goods
	Nonionic
	Suitable for pad and spray application
	Suitable for pre-cure and post-cure processes
	Suitable for fully fashioned articles
	No chlorine retention
	Does not cause yellowing
	Excellent combinability with all textile finishes

## Anticrease agents

PERSOFTAL <sup>®</sup> L	Excellent crease inhibitor
	Anionic For cellulosics, wool, polyamide, polyester and blends of these fibers For use in pretreatment and dyeing Suitable for application on jet dyeing units Stable at temperatures up to $135 \degree$ C High stability to alkalis and electrolytes Easy to wash off Low-foaming

Finishing

Product Name	Brief Description	

PERSOFTAL <sup>®</sup> LU	Highly concentrated crease-prevention agent
PERSOFTAL LU	
	Nonionic
	For cellulosics, wool, acrylics, polyamide and blends of these fibers
	For use in pretreatment and dyeing
	High stability to alkalis and electrolytes
	Suitable for application on jet dyeing units
	Can be diluted cold; forms stable stock solutions
	Stable at temperatures up to 135 $^\circ  ext{C}$
	Low foaming
	All-round anti-crease agent and lubricant for all fibers and fiber
TANALUBE <sup>®</sup> FF	blends
	Weakly anionic
	Suitable for jets
	Stable at high temperatures
	Does not foam
	Anti-crease agent for acetate, triacetate, wool, cellulosics and blends
TANALUBE <sup>®</sup> RF	of these fibers
	Anionic
	Prevents fixation of running creases and cracks in wet processing of
	woven and knitted fabrics
	Specifically recommended for sensitive fibers such as acetate,
	triacetate, cellulosics and their blends and for PA/cellulosic and wool
	articles
	Allows higher machine loads
	Good wetting, scouring and emulsifying properties
	Leveling of anionic and disperse dyes
	Prevents the formation of channels and bubbles in open-width
	treatment on beams and jigs
	Low-foaming

## Wet-waxing agents

PERSOFTAL <sup>®</sup> CNP	Wet-waxing and softening agent for cellulosics, wool and synthetics
	Weakly cationic For the aftertreatment of bleached, fluorescent whitened and dyed yarns made of cellulosics, wool, synthetics and their blends Very economical in long liquors Stable in pressure driers Good abrasion resistance No tendency to reduce whiteness Virtually no reduction in hydrophilicity
PERSOFTAL <sup>®</sup> NPF	Wet-waxing agent and softener for synthetics and synthetic blends; especially suitable for polyester
	Weakly cationic For the treatment of yarns made of synthetic fibers, wool and blends of these with each other and with cellulosic fibers Low concentrations produce very smooth yarns Very economical in long liquors Good abrasion resistance Antistatic properties Suitable for automotive fabrics

## Product Name Brief Description

#### Lubricant for sewing thread

PERSOFTAL <sup>®</sup> NG	Softener and lubricant for sewing thread
	Nonionic Not suitable for exhaust application For the treatment of sewing thread made of polyamide, polyester, cotton and their blends For use in resin finishing For use in water-repellent treatment Gives a very smooth hand Heat-resistant
	Good abrasion resistance Improves resistance to chafing

#### Yarn lubricant

FIBERMATE POC	Yarn lubricant for polyester and polyamide yarns which reduces friction and static charges in subsequent processing operations
	Slightly cationic Very good running properties in the treated yarn during rewinding, weaving and knitting Very uniform distribution over the total packages Enhances anti-static properties on the substrate Very good bath exhaustion Very easily removed in an after-wash (e.g. for articles which have to be bonded or coated) No adverse effects on shades or fastness Very effective against oligomers

#### Lubricants

PREPARATION FP 03	Lubricant for staple fibers
	Anionic Suitable for acrylics Does not impair subsequent dyeing Does not reduce whiteness Good antistatic properties APEO-free
PREPARATION KP 03	Lubricant for treating tow on the converter
	Anionic Suitable for acrylics Does not impair subsequent dyeing Does not reduce whiteness Good antistatic properties APEO-free

# Product Name

## **Brief Description**

#### Antistatic agents

2	Heat-resistant antistatic agent
STATEXAN <sup>®</sup> HA	
	Anionic
	For acrylics, polyamide and fluorescent whitened polyester
	For pad or spray application
	Very effective at low concentrations
	High heat resistance
	Good abrasion resistance
STATEXAN <sup>®</sup> PES	Antistatic agent for dyed polyester
	Anionic
	For pad or spray application
	Very effective even if the treated goods have no residual moisture
	content
	Does not increase thermomigration of disperse dyes
STATEXAN <sup>®</sup> WP	Permanent antistatic agent for piece goods made of synthetics and synthetic blends
	Cationic
	Suitable for pad application
	Permanent antistatic effect, softness and bulk
	Can be used to improve the hydrophilicity of polyester
	Comfortable to wear due to pronounced hydrophilicity
	Improves the dimensional stability of woven and knitted fabrics
	Frequently reduces pilling
	Basically resistant to washing at 40 °C with a mild detergent
	Stable to mechanical treatment
TANASTAT <sup>®</sup> P	Extremely effective antistatic for synthetics and blends of synthetics with cellulosics and wool
	Aniania
	Anionic
	For application on the padder or in the last rinsebath on the
	backwashing machine (tops) or washing unit (piece goods)
	Suitable for final finishing and to optimize finishing processes such as spinning, emerizing and raising
	Thermostability
	No change of shade on dyed articles
	Does not impair the fastness properties of dyed goods
	Does not impair the fastness properties of dyed goods Does not foam

# Product Name Brief Description

## Hydrophility agents

ASTRALPLUSH	Hydrophilic Soil Release Agent for fabrics, knit goods and nonwovens made of polyester, polyamide, polypropylene and other synthetic fibers
	Nonionic Improves the humidity transport Improved antistatic properties of polyester Permanent hydrophilic finishing effects on 100 % PES, 100 % PA and their blends Smooth, voluminous handle Imparts durable soil release properties to 100 % polyester
	Improves the appearance of pile-fabrics by reducing finger marks and effects of writing
TANEDE <sup>®</sup> PRT	Hydrophilic Soil Release Agent for fabrics, knit goods and nonwovens made of polyester, polyamide, polypropylene and other synthetic fibers
	Nonionic Improves the humidity transport Improved antistatic properties of polyester Good hydrophilic finishing effects on 100 % PES, 100 % PA and their blends
	Smooth, voluminous handle Imparts soil release properties to 100 % polyester

# Polyurethane dispersion

BAYPRET <sup>®</sup> USV	Formaldehyde-free, self-crosslinking, permanent hydrophilic polymer
	Amphoteric, weakly anionic in some conditions Additive for low-formaldehyde resin finishing Additive for post-cure resin finishing For use in felt-free finishing of wool in combination with SYNTHAPPRET <sup>®</sup> BAP 01 Improves abrasion resistance and rubfastness Reduces pilling Bonds fibers in the production of nonwovens

### Felt-free finishing

SYNTHAPPRET <sup>®</sup> BAP 01	Product for felt-free finishing of wool and wool blends without prechlorination
	Anionic Improves dimensional stability and abrasion resistance Reduces pilling and snagging Stable to washing and dry cleaning Does not impair colorfastness

## Product Name Brief Description

#### Bodybuilder for PA carpets

SYNTHAPPRET <sup>®</sup> TV	Finishing agent for pile fabrics
	Weakly cationic Prevents the formation of running creases in the dyebath Aftertreatment agent Permanent pile formation Does not increase staining Does not impair colorfastness Does not impair subsequent finishing with BAYGARD <sup>®</sup> SF-A 02

### Anti-slip agents

SYNTHARESIN <sup>®</sup> A	Anti-slip agent for all types of fiber; for anti-pilling/anti-snag treatment; additive for spin finishes
	Anionic Can be used in the acid and alkaline range Basically resistant to washing and dry cleaning
SYNTHARESIN <sup>®</sup> S 50	Anti-slip agent for all types of fiber; for anti-pilling/anti-snag finishing; slightly coarser $SiO_2$ particles
	Cationic Basically resistant to washing and dry cleaning
SYNTHARESIN <sup>®</sup> 40119	Anti-slip agent for all types of fiber; for anti-pilling/anti-snag finishing
	Cationic Basically resistant to washing and dry cleaning

#### Flame-proofing agents

FLAMEGARD PENTA	Flame-proofing agent for cellulosics, wool and blends of natural and synthetic fibers
	Resistant to dry cleaning Particularly suitable for automotive textiles Suitable for all articles that do not have to be washfast, especially for the aviation sector, curtains, etc. Suitable for pad and spray application

# Product Name Brief Description

### **Biopolishing enzymes**

BAYLASE <sup>®</sup> CB	Special cellulase enzyme for biopolishing of cellulosics
	An excellent performing, economical cellulase enzyme designed specifically for biofinishing of cellulosics Superior softening Excellent de-pilling Reduced strength- and weight-loss, compared to "classical acid cellulases" The cellulase action significantly reduces the chances of pilling on wear and washing Less fluff in the filters of the machinery High reproducibility
BAYLASE <sup>®</sup> CS	Cellulase enzyme for Bio-polishing
	A new cellulase enzyme designed specifically for bio-finishing of cotton, cotton blends, rayon and rayon blends to produce excellent de-pilling with softening with less physical strength loss Provides the soft and clean hand demanded by today's market, with less physical strength loss Has a very broad temperature range - the product is 100% active from $40-60^{\circ}$ C Superior softening Excellent de-pilling Reduced physical strength loss, compared to "classical cellulase" Reduced color loss The softening effect is permanent and will hold through indefinite home launderings, whereas traditional chemical softeners are only durable to $3-5$ HL The enzyme action also significantly reduces the chances of pilling on wear and washing

# Product Name

# **Brief Description**

#### Crosslinkers

AURAREZ <sup>®</sup> EFC Conc.	Cure-accelerated self-catalyzed resin
AURAREZ EFC CONC.	Frank and in the formula line for a second second second in the second
	Fast curing resin for wrinkle free or easy care applications Self-catalyzed
	Gives cellulosics excellent dimensional stability
	Can be used in water/oil repellent finishes, together with BAYGARD <sup>®</sup>
	products
	Economical
	Relatively low odour
	Low free formaldehyde
BAYPRET <sup>®</sup> R	Reactive crosslinking agent for resin finishing of cellulosics and cellulosic blends that are resistant to washing at the boil
	Nonionic
	Extremely low formaldehyde concentration (< 0.1% free formaldehyde in product) Chlorine-resistant
	Good whiteness
	Good resistance to hydrolysis
	Very good wet and dry crease recovery angle
	Easy to crosslink with magnesium chloride-based catalysts
	Can be used in water and oil-repellent finishing with BAYGARD <sup>®</sup> and
	PERLIT <sup>®</sup> products
CURITE 5184	Catalyst for resin finishing of cellulosics and cellulosic/synthetic blends
	Suitable for easy-care and crease-resist finishes
	Suitable for fully-fashioned articles
	Allows rapid crosslinking
	Suitable for the pre-cure and post-cure processes
PROTOREZ BLF-CE	Low-formaldehyde, buffered crosslinker containing a catalyst for
	easy-care, crease-resist finishing of cellulosics and
	cellulosic/synthetic blends
	Suitable for fully fashioned articles
	Suitable for the pre-cure and post-cure processes
	Meets most Oeko-Tex 100 requirements
	Formaldehyde-free crosslinker for easy-care, crease-resist finishing
PROTOREZ FFO	of cellulosics and cellulosic/synthetic blends
	Suitable for fully fashioned articles
	Suitable for the pre-cure and post-cure processes
	Meets the Oeko-Tex 100 requirements
	Odour-free
	Does not damage fibers as formaldehyde-containing crosslinkers do

# Product Name

# **Brief Description**

#### Oil and water-repellent agents

BAYGARD <sup>®</sup> AFF 01	Fluorocarbon-based water and oil-repellent agents
BAYGARD <sup>®</sup> AFF 300% 01	Nonionic; may undergo a weakly cationic reaction in some
BAYGARD <sup>®</sup> AFF 300% 01	circumstances
	Very good oil repellency and optimum water repellency
	Good resistance to washing and dry cleaning
	Can be combined with the extenders BAYGARD <sup>®</sup> EDW and
	PERLIT <sup>®</sup> 40178 to enhance the results and improve resistance to
	washing and dry cleaning No flash point
	Fluorocarbon-based water and oil-repellent agent
BAYGARD <sup>®</sup> FK	radiocalbon based water and on repenent agent
	Cationic
	Good water and oil repellency
	Good resistance to washing and dry cleaning
	Can be combined with the extender BAYGARD <sup>®</sup> EDW
	High flash point > 80 °C Fluorocarbon resin
BAYGARD <sup>®</sup> K	Fluorocarbon resin
	Cationic
	Optimum results are achieved simply by drying the finish in air at
	room temperature
	Particularly suitable for exhaust application
	Does not contain organic solvents
BAYGARD <sup>®</sup> SOC 01	High performance soil release fluorochemical
	Nonionic
	Soil release with equal performance to branded products
	Excellent results on cotton, polyester and their blends
	Non-flammable
	Durable to washing
BAYGARD <sup>®</sup> SPT	Durable "dual action" fluorochemical for combined repellency and
	soil-release.
	Nonionic
	Exhibits "dual action": both water/oil repellency and soil-release
	Durable to home laundry
	Applicable to apparel, upholstery, medical fabrics and hosiery
	Can be used on cellulosics, synthetics and blends
BAYGARD <sup>®</sup> UFC 01	Concentrated water and oil-repellent agent
	Cationic
	Cationic Imparts durable oil and water repellency
	Excellent results on polyester with very good results on cotton and
	nylon
	Non flammable
	Maintains soft hand

Finishing

# Product Name Brief Description

BAYGARD <sup>®</sup> UFC 02	High performance water and oil repellent agent
	Cationic Imparts durable oil and water repellency Excellent results on polyester and blends Very good results on cotton , polyamide and their blends Maintains soft hand Non flammable APEO-free

# Water/oil-repellent and antisoiling agents

BAYGARD <sup>®</sup> RT	Antisoiling and water/oil-repellent agent based on an organosilicate/fluorocarbon resin
	Cationic For textile floorcoverings, upholstery fabrics and automotive fabrics Suitable for all types of fiber
	Suitable for exhaust, pad and foam application Pile stabilization Fully effective after drying at room temperature
BAYGARD <sup>®</sup> FCA	Antisoiling, water and oil-repellent agent for textile floorcoverings and other pile fabrics
BAYGARD <sup>®</sup> FCK	Anionic Pronounced oil and water repellency Easy stain removal Good dry soil repellency Improved pile stability Less tendency to pilling Suitable for all types of fibre For foam and pad application Antisoiling, water and oil-repellent agent for textile floorcoverings and other pile fabrics
	other pile fabrics Cationic Pronounced oil and water repellency Easy stain removal Good dry soil repellency Improved pile stability Less tendency to pilling Suitable for all types of fibre For foam and pad application

### Product Name Brief Description

### Antisoiling agent

BAYGARD <sup>®</sup> AS	For pile stabilization and dry soil repellency of carpets and other pile fabrics
	Cationic Suitable for application by spraying, foaming, padding, slop padding and exhaust processes Suitable for all types of fibers and fiber blends Does not impair pile stability Finish is resistant to dry cleaning

### Antishedding agent

SYNTHAPPRET <sup>®</sup> AST	Reduces fiber loss in the production of wool and polyamide carpet yarns
	Anionic Improves abrasion fastness Reduces soiling Increases tear resistance and elongation of yarns Reduces pilling of loop pile

#### Extenders

BAYGARD <sup>®</sup> EDW	Extender for fluorocarbon finishes from the BAYGARD <sup>®</sup> -range
	Anionic Optimizes the resistance of water and oil-repellent finishes to washing and dry cleaning
PERLIT <sup>®</sup> 40178	Water repellent for cellulosics, synthetics and their blends
	Cationic Extender for fluorocarbon products Finishes on cellulosics have good resistance to washing Pleasantly soft, high-bulk hand

#### **Odour inhibitor**

TANAFRESH HFO	Odour inhibitor for (resin) finishing of textiles
	Nonionic Prevents the formation of formaldehyde and amine odours during finishing and storage of goods finished with synthetic resin Deodorizes fabric and gives it a pleasant fresh smell Used in normal synthetic-resin baths Shade and handle of fabric are not affected

Finishing

# Product Name Brief Description

#### Foaming agents

BAYGARD <sup>®</sup> Foamer	Foaming agent for foam finishes
	Amphoteric Low viscosity, easy to dose Does not impair the effect of fluorocarbon products
BAYGARD <sup>®</sup> Foamer SBL	Foaming agent for foam application of finishing products
	Anionic Low viscosity, easy to dose Does not impair the effect of fluorocarbon finishess

### Stain-release agents

1	Special dry-cure auxiliary for polyamid and wool carpets, which gives
BAYPROTECT <sup>®</sup> 8280	fabric excellent stainblocker properties.
	This product should be used in combination with BAYPROTECT <sup>®</sup> SBR
	This product should be used in combination with DATPROTECT SDR
	Anionic
	Excellent stainblocker effects to Kool Aid, coffee, tea, red wine
	(Dornfelder, Bordeaux), ketchup, mustard, betadine, curry sauce,
	several soft drinks and other common domestic spots
	Easy stain removal
	High light fastness, no yellowing
	Protection for differential dyed carpets
	Improves soil release
	Durability after 22000 revolutions Vettermann drumtest and 5 times
	spray extraction
	Dry-cure foam application during finishing or back-coating.
	No extra runs required
	Low application cost, no steaming, no washing
	Improves fluorocarbon effects
BAYPROTECT <sup>®</sup> CL	Stain-release agent for polyamide 6.6 and polyamide 6
	Anionic
	Very good protection against oxidative cleaning agents
	Improves protection against coffee and tea stains
	Improves the ozone resistance of dyeings
	Suitable for differential-dyeing articles
	Applied by the exhaust and continuous processes (pad-steam)
	Suitable for application in the dyebath

Finishing

Product Name	Brief Description
®	Special dry-cure auxiliary for polyamid, acrylic, polypropylene and

BAYPROTECT <sup>®</sup> SBR	Special dry-cure auxiliary for polyamid, acrylic, polypropylene and wool carpets, which gives fabric excellent stainblocker properties. This product should be used in combination with BAYPROTECT <sup>®</sup> 8280
	Anionic Excellent stainblocker effects to Kool Aid, coffee, tea, red wine (Dornfelder, Bordeaux), ketchup, mustard, betadine, curry sauce, several soft drinks and other common domestic spots Easy stain removal High light fastness, no yellowing Protection for differential dyed carpets Improves soil release Durability after 22000 revolutions Vettermann drumtest and 5 times spray extraction Dry-cure foam application during finishing or back-coating.
	No extra runs required Low application cost, no steaming, no washing Improves fluorocarbon effects

# Water-repellent agents

PERLIT <sup>®</sup> SI-SW	Silicone-based water repellent for use on all types of textiles in combination with $\mbox{PERLIT}^{\mbox{\ensuremath{\mathbb{R}}}}$ 40159
	Weakly cationic
	Optimum water repellency
	Good storage stability
	Good liquor stability and running properties
	Basically resistant to washing and dry cleaning
DEDLIT <sup>®</sup> 40450	Silicone-based water repellent for use on all types of textiles in
PERLIT <sup>®</sup> 40159	combination PERLIT <sup>®</sup> SI-SW
	Cationic
	Optimum water repellency
	Good storage stability
	Good liquor stability and running properties
	Basically resistant to washing and dry cleaning
PERLIT <sup>®</sup> 40178	Water repellent for cellulosics, synthetics and their blends
	Cationic
	Extender for fluorocarbon products
	Washfast effects on cellulosics
	Pleasantly soft, high-bulk hand

# Product Name Brief Description

#### Moth and beetle-proofing agent

EULAN <sup>®</sup> SPA 01	Moth and beetle-proofing agent for wool and blends of wool with other fibers, feathers and fine and coarse animal hairs
	Nonionic Wool finished with EULAN <sup>®</sup> SPA 01 meets the specifications of the Woolmark Company, GuT and Wools of New Zealand Highly effective against Tineola/Tinea (moths), Anthrenus (carpet beetles), Attagenus (fur beetles) and Hofmannophila Ps. (false clothes moth)
	Primarily for exhaust processes, with good bath exhaustion Does not have increased affinity for polyamide in wool/polyamide blends Good heat stability Can be eliminated in waste water treatment plants

### NANO finishing

BAYPRET <sup>®</sup> NANO-PU	A nano-dispersion self-crosslinking polyether polyurethane for high- end finishing applications
	Amphoteric / anionic Nano-emulsion for optimal distribution over and penetration into the fabric Forms a film around and between fibres Yields unique properties and application possibilities Special finishing Can be used to obtain special handle modifications Anti-pilling treatments Upgrade of resin finish treatments Increased durability of selected softeners and resin finishes Durable hydrophilic finishes on all fibres
BAYPROTECT <sup>®</sup> NANO-POLLEN	A nano-dispersion special finishing to prevent pollen from binding onto fibres, therefore aiding in a reduction of pollen-health problems like hay fever
	Cationic A nano-dispersion, which will penetrate deeper into the fabric and adheres to the fibres Prevents pollen from binding to the fibres Reduces pollen-health problems like hay fever Basically resistant to washing, drycleaning and mechanical abrasion Applicable on apparel fabrics, upholstery and carpets
PERSOFTAL <sup>®</sup> NANO-SIL	Shearstable modified nano-emulsion silicone softener for cellulosic fibers and their blends with man-made fibers
	Nonionic Safe application under the most difficult circumstances, due to nano-emulsion Soft smooth handle on cotton, cotton-blends and man-made fibres Applicable on Jet, bobbin and padding equipment Good sewability Non yellowing Gives a good handle to classical anti-slip or anti-snag finish, without affecting the performance Anti-soiling on synthetics Excellent raising properties, especially for synthetics, like PES-fleece Good anti-static properties Nano-emulsion for optimal distribution over and penetration into the fabric

Finishing

# Product Name Brief Description

### Scenting, Aromawellness and Cosmetic products

BAYSCENT <sup>®</sup> ACEROLA	BAYSCENT <sup>®</sup> AROMAWELLNESS, a new process for enriching textiles
BATSCENT ACEROLA	with the properties of ACEROLA
	Clicktly optionic
	Slightly cationic Can be used on fabrics of every kind of fibres
	Does not impair the handle
	Suitable in all main finishing processes
	For padding and exhaustion applications
	BAYSCENT <sup>®</sup> AROMAWELLNESS, a new process for enriching textiles
BAYSCENT <sup>®</sup> ALOE VERA	with the properties of ALOE VERA
	Slightly cationic
	Can be used on fabrics of every kind of fibres
	Does not impair the handle Suitable in all main finishing processes.
	For padding and exhaustion applications
	Auxiliary agent for treatment by exhaustion of the product line
BAYSCENT <sup>®</sup> BASE	BAYSCENT <sup>®</sup>
	Cationic
	Can be used on fabrics of every kind of fibres
	Does not impair the handle
	Suitable in all main finishing processes For padding and exhaustion applications
	A new process for scenting textiles
BAYSCENT <sup>®</sup> BODY LOTION	A new process for sectioning textiles
	Slightly cationic
	Perfumation of fabrics of every kind of fibres
	Does not impair the handle
	Suitable in all main finishing processes
BAYSCENT <sup>®</sup> FLEUR DE	BAYSCENT <sup>®</sup> AROMAWELLNESS, a new process for enriching textiles with the properties of FLEUR DE LAVANDE
	With the properties of LEOK DE LAVANDE
LAVANDE	Slightly cationic
	Can be used on fabrics of every kind of fibres
	Does not impair the handle
	Suitable in all main finishing processes
	For padding and exhaustion applications
BAYSCENT <sup>®</sup> GINSENG	BAYSCENT <sup>®</sup> AROMAWELLNESS, a new process for enriching textiles
	with the properties of GINSENG
	Slightly cationic
	Can be used on fabrics of every kind of fibres
	Does not impair the handle
	Suitable in all main finishing processes.
	For padding and exhaustion applications
BAYSCENT <sup>®</sup> LAVENDER	A new process for scenting textiles
	Slightly cationic
	Special perfume creation to mask human odours
	Perfumation of fabrics of every kind of fibres
	Does not impair the handle
	Suitable in all main finishing processes

Finishing

Product Name	Brief Description

1	
BAYSCENT <sup>®</sup> NEUTRALIZER	A real new process to neutralize bad odours on textiles
	Slightly estimate
	Slightly cationic Neutralization of bad odours on fabrics of every kind of fibres
	Not comparable with current deodourizations
	Does not impair the handle
	Suitable in all main finishing processes
BAYSCENT <sup>®</sup> VANILLA	A new process for scenting textiles
BOUQUET	Slightly cationic
Doodoll	Special perfume creation to mask human odours
	Perfumation of fabrics of every kind of fibres
	Does not impair the handle
	Suitable in all main finishing processes
	Skin-care treatment agent
TASTEX <sup>®</sup> ALS	
	Cationic
	Bound water in multi-layer micelle
	Soft handle
	Good affinity to fibre
	Good reproducibility
	Skin-care treatment agent, which gives a special cool sensation
TASTEX <sup>®</sup> COOL-EX	······································
	Cationic
	Bound water in multi-layer micelle
	Soft handle
	Good affinity to fibre
	Good reproducibility
	Skin-care treatment agent
TASTEX <sup>®</sup> CRM	
	Cationic
	Bound water in multi-layer micelle
	Soft handle
	Good affinity to fibre
	Good reproducibility
	Warm feeling treatment agent
TASTEX <sup>®</sup> HOT2	
	Cationic
	Bound water in multi-layer micelle
	Good affinity to fibre
	Good reproducibility
TASTEX <sup>®</sup> SKU-C 01	Skin-care treatment agent
	Cationia
	Cationic
	Bound water in multi-layer micelle
	Soft handle
	Good affinity to fibre
	Good reproducibility

Product Name Brief Description

# Garments Blue J<sup>®</sup>

### **Desizing agents**

BLUE J <sup>®</sup> DESIZE TOP	Specially selected enzyme compound for rapid and effective desizing
	Nonionic Can be used for highly efficient desizing of rinse-goods and for preparation of stonewash goods Based on the newest a-amylase technology Good activity over a wide range of pH's, from pH 4 - 8,5 Very rapid removal of starch-based sizes Strong wetting action and high dispersing properties for indigo, resulting in clean garments and pockets

#### Lubricant

BLUE J <sup>®</sup> LUBE	Selected lubricant and anti-crease agent for use in desizing baths and other denim pretreatment processes
	Nonionic Is a concentrated fabric lubricant imparting high fibre to fibre lubricancy Helps to minimise fold, creases and crack marks and assists in providing an even, uniform finish Imparts an added degree of softness Is low foaming Gives very good results on Lyocel

### Scouring and wetting agent

BLUE J <sup>®</sup> SCOUR LF	Scouring agent for Garments with multifunctional properties Prevents re-adsorption of unfixed indigo
	Nonionic A versatile product developed for effective use in all aspects of garment finishing Provides excellent suspension and clean up stages Provides superior scouring in the removal of indigo redeposition, whiter pockets and improved salt-pepper contrast When used in the clean-up stage, the product contributes to a soft hand improves pressability and eliminates static electricity Low foaming

# Product Name Brief Description

#### **Dispersing agents**

BLUE J <sup>®</sup> DI SPERSANT ED	Dispersing agent for garment processing of denim.
	Nonionic Is a blend of dispersing and suspending agents that prevents redeposition of soil and indigo so that blue pocketing and backstaining is minimised. Can be used in desize, abrasion, clean up and bleach steps of a garment wash process at required treatment conditions. Gives particularly good results in combination with acid and neutral cellulases. Keeps machines clean from indigo redeposition. Has low foaming characteristics APEO free
BLUE J <sup>®</sup> DI SPERSANT conc	Concentrated, economical, nonionic dispersing agent to prevent re-adsorption of unfixed dye
	Nonionic Is a high performance concentrated blend of dye suspending and soil suspending agents and dispersants Is designed to minimize back-staining and blue pocketing It aids in the bleaching stage in the removal of degrading indigo dye and permits the sodium hypochlorite to penetrate more uniformly Keeps the machines clean from dyestuffs

### Cellulase products

BLUE J <sup>®</sup> EP 5464	Pre-buffered and fully formulated neutral enzyme powder for stone washing of denim garments
	Nonionic Is a neutral enzyme formulation that gives a high contrast "stone wash" look on denim garments Is a pre-buffered powder and buffers wash liquor between pH 6 and 7 Gives least backstaining and maximum abrasion at pH 6.5 to 7, the optimum working pH range Is most effective between 55°C to 60°C Results in low backstaining Works synergistically with stones to obtain a strong "stone wash" effect Gives good garment physicals Has an excellent transport- and storage stability, so no separation and meisture academentations in energy dynamics.
	and moisture agglomerations in open drums

Finishing

Product Name	Brief Description	

BLUE J <sup>®</sup> EP 5465	Pre-buffered and fully formulated neutral enzyme powder, especially for low temperature stone washing of denim garments
	Nonionic Is an especially developed neutral enzyme formulation for "low temperature" stonewashing Is a pre-buffered powder and buffers wash liquor between pH 6 and 7 Gives least backstaining and maximum abrasion at pH 6.5 to 7, the optimum working pH range Is most effective between 35°C to 40°C Results in low backstaining and high contrast Works synergistically with stones to obtain a strong "stone wash" effect Gives good garment physicals Has an excellent transport- and storage stability, so no separation and moisture agglomerations in open drums
BLUE J <sup>®</sup> QUANTUM BPE	Cellulase enzyme for Bio-polishing
	Is a new cellulase enzyme designed specifically for bio-finishing of cotton, cotton blends, rayon and rayon blends to produce excellent de-pilling with softening with less physical strength loss Provides the soft and clean handle demanded by today's market, with less physical strength loss Superior softening and excellent de-pilling properties Reduced colour loss Reduced physical strength loss, compared to "classical cellulase" Has a very broad temperature range—the product is 100% active from 40–60°C The softening effect is permanent and will hold through indefinite home launderings, whereas traditional chemical softeners are only durable to 3–5 HL The enzyme action also significantly reduces the chances of pilling on wear and washing
BLUE J <sup>®</sup> SPECTRUM CDN	Concentrated liquid enzyme; special formulation to ensure rapid and economical stonewashing Can also be used for bio-finishing effects on cotton garments
	Highly active enzymes, giving enhanced abrasion when compared to standard "acid"or "neutral" enzymes Flexible, can be used at a pH range of 4,5 to 6,5 to achieve different looks and abrasion levels. Can be used with and without abrasives Economical, cost effective Less backstaining, cleaner garments. Better than "neutral" or "acid" over entire pH range Improved garments physicals, equal or better than "neutral" Energy savings, enzymes are used at 41 – 46°C resulting in reduced steam and hot water usage Gives good results on Tencel Reduced machine time, cycle time savings of over 33% when compared to "neutral" cellulase

Finishing

Product Name	Brief Description	

BLUE J <sup>®</sup> SYNERGASE 1559	Liquid formulation of an acid enzyme for bio-finishing of cotton and Lyocel garments
	Is a Cellulase product, effective over a very broad pH range Can be used between pH 4,5 and 6,5 Suitable for injection systems Gives very good results on Lyocel Used on cotton fabrics, or blends containing a high percentages of cotton, to remove surface fibrils Treated fabrics exhibit richer colour and improved softness. The finish is durable to laundering and effectively minimises pill formation

#### Buffer

BLUE J <sup>®</sup> ASSIST	Buffer to control pH and improve stability at pH 5-5,5	
	Is a high performance buffer system designed to work with stonewashing compounds Gives the cellulase enzymes used in stonewashing the optimal pH for its effectiveness Can also be used as buffer to correct pH values during enzymatic desize applications	

#### Softener

BLUE J <sup>®</sup> SATIN	Economical liquid silicone softener	
	Nonionic Gives articles a very soft handle with good draping properties Improves dimensional stability of articles Low foaming	

#### **Ozone-resistant softener**

BLUE J <sup>®</sup> CONDITIONER NP	Specially developed softener for cotton denim Prevents yellowing as a result of exposure to ozone
	Cationic Is a cationic fabric conditioner that gives denim fabric a very soft handle Is especially designed for ozone protection of indigo dyed garments As well as giving softness, the product helps to retain the body of the fabric Its low viscosity allows easy handling Has no interference with optical brighteners at pH 5,5 – 6 No yellowing after drying

# Product Name Brief Description

### Garment specialties

	Line in FIATA and the second second second second
BLANKOPHOR <sup>®</sup> CO liquid	Liquid FWA with a neutral to blue cast
	Anionic
	Particularly suitable for exhaust application due to its high affinity
	Excellent wetfastness properties
BLUE J <sup>®</sup> CONTROLLER	Multi purpose product for use on garments
	Nonionic
	Is a concentrated alkali, built with polymeric dispersing agents It provides a balanced pH to the denim, and controls the activity of sodium hypochlorite during the bleaching process Can also be used in conjunction with BLUE J <sup>®</sup> SCOUR LF to improve detergency in wash formulas Its benefits include maintaining an effective pH range during stripping, scouring and bleaching, as well as being able to prevent the redeposition of removed size or deteriorated dye particles
BLUE J <sup>®</sup> OCEAN MAGIC R	Specially formulated potassium permanganate-based product for special bleaching effects on garments
	Used for finishes in denim such as French Frost, Ice wash, White wash, Snow wash and Acid wash Also used to achieve "worn" appearances on light weight garments Can be used at different dosages and applications to obtain various finishes
BLUE J <sup>®</sup> REDUCER	Odourless, liquid product to deactivate hypochlorite after bleaching denim garments
	Is a reducing agent used to terminate the activity of sodium hypochlorite in denim processing Is designed to halt the process once that desired degree of colour removal has been achieved Is normally used in the second rinse after the bleaching step Has no odour, which is a major advantage over standard antichlors
BLUE J <sup>®</sup> 907	Liquid Neutraliser for use after bleaching of Garments
	Is a highly concentrated liquid reducing agent Has been designed for the rapid removal of Potassium Permanganate residues from processed garments

# Product Name

# **Brief Description**

### Polyurethane binders

r	
	Soft aqueous polyurethane dispersion for finishing and coating of
EDOLAN <sup>®</sup> LS	textiles and non-wovens
	Slightly anionic
	Very soft
	Suitable for mechanical foaming
	High lightfastness
	Suitable in finishing and coating
	Handle modifier
	Fixation at lower temperatures possible (from 110°C)
	Crosslink able with melamine- or isocyanate crosslinkers for further
	improved performance
	Aqueous polyurethane dispersion for impregnation and coating of
EDOLAN <sup>®</sup> SN	
	textiles and non-wovens
	Anionic
	Aliphatic polyether based PU
	Excellent hydrolysis- and washresistance
	Very soft, non tacky polyurethane with little to no influence on the
	handle of the fabric
	Has affinity to many different substrates
	Important base polymer for compounds for both technical and
	apparel markets
	••
	Can also be used as a thermal reactive coating for lamination
	Aqueous polyurethane dispersion for coating of textiles and non-
EDOLAN <sup>®</sup> SE	wovens
	wovens
	Anionic
	Gives a very soft handle with a dry, non-sticky touch
	Excellent hydrolysis resistant
	High adhesion to synthetic fibres
	Washing and dry cleaning resistant
	Crosslinkable with melamine- or isocyanate crosslinkers for further
	improved performance
	Generally compatible with all other products of the EDOLAN $^{ extsf{R}}$ range
	Formaldehyde-free
EDOLAN <sup>®</sup> GS	Aqueous polyurethane dispersion for coating of textiles and non-
EDOLAN <sup>®</sup> GS	wovens
	Anionia
	Anionic
	Soft handle
	High solids
	High elasticity
	Very good hydrolysis resistance
	Suitable for mechanical foaming
	High lightfastness
	Good adhesion to PA and PES based substrates
	Good addesion to PA and PES based substitutes

# Product Name

# **Brief Description**

EDOLAN <sup>®</sup> UC	Aqueous polyurethane dispersion for coating of textiles and non-
EDOLAN UC	wovens
	Antonia
	Anionic High electicity
	High elasticity Gives a soft rubbery handle
	Suitable for mechanical foaming
	High lightfastness
	Fixation at lower temperatures possible (from 110°C)
	Crosslink able with melamine- or isocyanate crosslinkers for further
	improved performance
	Aqueous polyurethane dispersion for coating of textiles and non-
EDOLAN <sup>®</sup> UH	wovens
	Anionic
	High elasticity
	Gives a soft rubbery handle
	Suitable for mechanical foaming
	High light fastness
	Fixation at lower temperatures possible (from 110°C)
	Crosslinkable with melamine- or isocyanate crosslinkers for further
	improved performance
	High solids
EDOLAN <sup>®</sup> HS	Aqueous polyurethane dispersion for coating of textiles and non- wovens
	wovens
	Anionic
	Anionic Soft handle
	Anionic Soft handle High elasticity
	Anionic Soft handle
	Anionic Soft handle High elasticity Free from organic solvents and emulsifiers
	Anionic Soft handle High elasticity Free from organic solvents and emulsifiers Suitable for mechanical foaming High lightfastness Fixation at lower temperatures possible (from 110°C)
	Anionic Soft handle High elasticity Free from organic solvents and emulsifiers Suitable for mechanical foaming High lightfastness Fixation at lower temperatures possible (from 110°C) Crosslink able with melamine- or isocyanate crosslinkers for further
	Anionic Soft handle High elasticity Free from organic solvents and emulsifiers Suitable for mechanical foaming High lightfastness Fixation at lower temperatures possible (from 110°C) Crosslink able with melamine- or isocyanate crosslinkers for further improved performance
	Anionic Soft handle High elasticity Free from organic solvents and emulsifiers Suitable for mechanical foaming High lightfastness Fixation at lower temperatures possible (from 110°C) Crosslink able with melamine- or isocyanate crosslinkers for further improved performance Aqueous polyurethane dispersion for coating of textiles and non-
EDOLAN <sup>®</sup> LV	Anionic Soft handle High elasticity Free from organic solvents and emulsifiers Suitable for mechanical foaming High lightfastness Fixation at lower temperatures possible (from 110°C) Crosslink able with melamine- or isocyanate crosslinkers for further improved performance
EDOLAN <sup>®</sup> LV	Anionic Soft handle High elasticity Free from organic solvents and emulsifiers Suitable for mechanical foaming High lightfastness Fixation at lower temperatures possible (from 110°C) Crosslink able with melamine- or isocyanate crosslinkers for further improved performance Aqueous polyurethane dispersion for coating of textiles and non-
EDOLAN <sup>®</sup> LV	Anionic Soft handle High elasticity Free from organic solvents and emulsifiers Suitable for mechanical foaming High lightfastness Fixation at lower temperatures possible (from 110°C) Crosslink able with melamine- or isocyanate crosslinkers for further improved performance Aqueous polyurethane dispersion for coating of textiles and non- wovens Anionic
EDOLAN <sup>®</sup> LV	Anionic Soft handle High elasticity Free from organic solvents and emulsifiers Suitable for mechanical foaming High lightfastness Fixation at lower temperatures possible (from 110°C) Crosslink able with melamine- or isocyanate crosslinkers for further improved performance Aqueous polyurethane dispersion for coating of textiles and non- wovens Anionic Outstanding hydrolysis resistance Suitable for mechanical foaming
EDOLAN <sup>®</sup> LV	Anionic Soft handle High elasticity Free from organic solvents and emulsifiers Suitable for mechanical foaming High lightfastness Fixation at lower temperatures possible (from 110°C) Crosslink able with melamine- or isocyanate crosslinkers for further improved performance Aqueous polyurethane dispersion for coating of textiles and non- wovens Anionic Outstanding hydrolysis resistance Suitable for mechanical foaming Fixation at lower temperatures possible (from 110°C)
EDOLAN <sup>®</sup> LV	Anionic Soft handle High elasticity Free from organic solvents and emulsifiers Suitable for mechanical foaming High lightfastness Fixation at lower temperatures possible (from 110°C) Crosslink able with melamine- or isocyanate crosslinkers for further improved performance Aqueous polyurethane dispersion for coating of textiles and non- wovens Anionic Outstanding hydrolysis resistance Suitable for mechanical foaming Fixation at lower temperatures possible (from 110°C) In combination with SYNTHAPPRET® BAP 01 applicable for felt free
EDOLAN <sup>®</sup> LV	Anionic Soft handle High elasticity Free from organic solvents and emulsifiers Suitable for mechanical foaming High lightfastness Fixation at lower temperatures possible (from 110°C) Crosslink able with melamine- or isocyanate crosslinkers for further improved performance Aqueous polyurethane dispersion for coating of textiles and non- wovens Anionic Outstanding hydrolysis resistance Suitable for mechanical foaming Fixation at lower temperatures possible (from 110°C) In combination with SYNTHAPPRET® BAP 01 applicable for felt free finishing of wool and woolblends
EDOLAN <sup>®</sup> LV	Anionic Soft handle High elasticity Free from organic solvents and emulsifiers Suitable for mechanical foaming High lightfastness Fixation at lower temperatures possible (from 110°C) Crosslink able with melamine- or isocyanate crosslinkers for further improved performance Aqueous polyurethane dispersion for coating of textiles and non- wovens Anionic Outstanding hydrolysis resistance Suitable for mechanical foaming Fixation at lower temperatures possible (from 110°C) In combination with SYNTHAPPRET® BAP 01 applicable for felt free

Coating

# Product Name Brief Description

EDOLAN <sup>®</sup> HF	Aqueous polyurethane dispersion for coating of textiles and non-
EDOLAN HF	wovens
	Anionic
	High elasticity
	Dry surface
	Suitable for mechanical foaming
	High lightfastness
	Free from organic solvents and emulsifiers
	Fixation at lower temperatures possible (from $110\degree$ C)
	Crosslink able with melamine- or isocyanate crosslinkers for further
	improved performance
EDOLAN <sup>®</sup> HC	Aqueous polyurethane dispersion for coating of textiles and non- wovens
	Anionic
	High scratch resistance
	Dry surface with good slip properties
	High lightfastness
	Very good hydrolysis resistance Very good adhesion on certain PVC type
	Crosslink able with melamine- or isocyanate crosslinkers for further
	improved performance
EDOLAN <sup>®</sup> HT	Aqueous polyurethane dispersion for coating of textiles and non-
EDOLAN <sup>®</sup> HI	wovens
	Anionic
	High scratch resistance
	Dry surface with good slip properties
	High light fastness
	Very good hydrolysis resistance
	Crosslinkable with melamine- or isocyanate crosslinkers for further
	improved performance
EDOLAN <sup>®</sup> RU	Aqueous polyurethane dispersion for impregnation and coating of textiles and non-woven
	Anionic
	Extremely hard, rigid polyurethane dispersion without free isocyanate
	groups
	High scratch resistance and good slip properties
	High light fastness Very good hydrolysis resistance
	Very good adhesion on certain PVC types
	Unlimited dilution with water for pad application
	Good flowing properties without film forming on the rollers of the
	foulard
	Very good plead stability without whitebreak
	Crosslinkable with melamine- or isocyanate crosslinkers for further improved performance

Coating

	Ī	Product Name	Brief Description
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EDOLAN <sup>®</sup> MR	Aqueous polyurethane dispersion for impregnation and coating of textiles and non-wovens
	Anionic Hard, rigid polyurethane dispersion without free isocyanate groups High scratch resistance and good slip properties Good fastness and very good hydrolysis resistance Dry surface with good sliding properties Unlimited dilution with water for pad application Crosslinkable with melamine- or isocyanate crosslinkers for further improved performance

# Acrylate binders

EDOLAN <sup>®</sup> AB	Acrylic dispersion for technical textiles, non-wovens, textile coatings etc.
	Anionic
	Acrylic with soft handle
	Self-crosslinking
	Very good wetfastness properties and washresistance
	Miscible with all EDOLAN <sup>®</sup> binders
	Basic binder for the production of customized compounds Mechanically foamable
	Acrylic dispersion for technical textiles, non-wovens, textile coatings
EDOLAN <sup>®</sup> AH	etc.
	Anionic
	Harsh handle
	Glossy
	Self-crosslinking
	Very good wetfastness properties Miscible / combinable with all EDOLAN <sup>®</sup> binders
	Binder for the production of customized compounds
	Stable to light and heat (no yellowing)
EDOLAN <sup>®</sup> AM	Acrylic dispersion for technical textiles, non-wovens, textile coatings etc.
	Anionic
	Acrylic with medium-soft handle
	Self-crosslinking
	Very good wetfastness properties and wash – and dryclean resistant
	Miscible with all EDOLAN <sup>®</sup> binders
	Basic binder for the production of customized compounds
	Mechanically foamable
	Good stainresistance
	FDA approved

# Product Name

# **Brief Description**

### Compounds

EDOLAN <sup>®</sup> EP 5950	Aqueous compound for coating of textiles and non-wovens
EDOLAN EF 3730	Antonia
	Anionic Gives a very soft handle with a slight rubbery touch
	Single product, only viscosity needs to be adjusted
	Washing and dry cleaning resistant
	Coating can be emerized to realise a soft velours or suede effect
	Crosslinkable with melamine- or isocyanate crosslinkers for further
	improved performance
EDOLAN <sup>®</sup> SI + SIC	Aqueous compound for coating of textiles and non-wovens
EDOLAN SI + SIC	
	Anionic
	Gives an excellent typical silicone handle, a soft and smooth surface
	Pigmentable Washing and dry cleaning registrant
	Washing and dry cleaning resistant Weather resistant and water-repellent
	Aqueous compound for coating of textiles and non-wovens
EDOLAN <sup>®</sup> WSF	
	Anionic
	Compound to realize a so-called "wash-down", "wash-off" or
	"vintage" look
	Adjustable to desired effect
	Does not impair needle stiching properties
EDOLAN <sup>®</sup> EP 5960	Aqueous compound for mechanical foam-coating on textiles and non-
	woven
	Anionic
	Gives a very soft handle with a dry, non-sticky touch
	Easily mechanical foaming product for breathability in the finishing
	High lightfastness
	Excellent for black-out, resulting in very soft handle and nice drape
	Washing resistant by dry-cleaning and domestic washing
	Crosslinkable with melamine, isocyanate – or carbodiimide
	crosslinkers for further improved performance
	Ready to use
EDOLAN <sup>®</sup> EP 6090	Aqueous compound for coating of textiles and non-wovens
	Anionic
	Gives a very soft handle with a "waxy", "grabby" touch
	Single product, only viscosity needs to be adjusted
	Washing and dry cleaning resistant
	Crosslinkable with melamine- or isocyanate crosslinkers for further
	improved performance
EDOLAN <sup>®</sup> SBF + SBFC	Aqueous compound for coating of textiles and non-wovens
EDULAN SBF + SBFC	
	Anionic
	Two component coating system with excellent release properties
	Can be applied by coating as well as padding
	FDA approved Improves dimension stability
	Developed for transporting belts for food articles
<u> </u>	Developed for transporting beits for food afticles

# Product Name Brief Description

### Coating auxiliaries

EDOLAN <sup>®</sup> XTP	Polyurethane thickener for aqueous dispersions for coating of textiles and non-wovens
	Nonionic
	Special thickening agent for coatings of the $EDOLAN^{(\!R\!)}$ range
	Long flow
	Not affected by water hardness and electrolytes, acids alkalis Effective in all pH ranges
	Aqueous crosslinking agent for aqueous coating systems
EDOLAN <sup>®</sup> XCI	
	Anionic
	Very effective crosslinker for coating binders of the EDOLAN <sup>®</sup> range Substantial improvement of all properties of coatings
	Improves the adhesion towards synthetic fibres
	Limited potlife and storage stability once formulated in coatings Low activation temperature of 120°C
	Formaldehyde free
EDOLAN <sup>®</sup> XCIB	Special formaldehyde-free crosslinking agent for aqueous coatings
	Anionic
	Very effective crosslinker for coating binders of the EDOLAN <sup>®</sup> range
	Substantial improvement of all properties of coatings Improves the adhesion towards synthetic fibres
	Excellent potlife and storage stability when formulated in coatings
	Needs a temperature of min. 150 °C to start reaction
	Formaldehyde free
EDOLAN <sup>®</sup> XCIC	Crosslinking agent for aqueous coatings
	Ionicity not applicable
	High elasticity
	Very effective crosslinker for coatings with high content Substantial improvements of all properties of coatings
	Improves adhesion towards synthetic fibres and increases flex
	resistance
	Formaldehyde free
EDOLAN <sup>®</sup> XFM	Modified silicone softener for use in aqueous coating systems
	Cationic
	Gives coatings a very full and rich handle
	No impact on sewability properties Macro-emulsion
	Low foaming
EDOLAN <sup>®</sup> XFS	Modified silicone softener for use in aqueous coating systems
	Slightly cationic
	Gives coatings a very soft and smooth handle
	Reduces the friction coefficient of coatings
	Improves sewability properties
	Micro-emulsion Low foaming
	Low roanning

# Product Name

# **Brief Description**

#### Binders

ACRAMIN <sup>®</sup> ABC	Binder for pigment printing systems
	Weakly anionic
	Good binding capacity
	Produces prints with a very soft handle
	Prints with ACRAMIN <sup>®</sup> ABC showes usual wash and rub fastness
	Binder film has usual fastness to dry cleaning
	Problem-free application on all printing units
	Good running properties
ACRAMIN <sup>®</sup> ALC	Binder for ACRAMIN <sup>®</sup> pigment printing
	Weelds enterin
	Weakly anionic
	Produces prints with a soft hand
	Binder film has good fastness to light and ageing and good resistance
	to dry cleaning
	Prints have a good color yield
ACRAMIN <sup>®</sup> BPD	Binder for ACRAMIN <sup>®</sup> pad dyeing
	Nonionic
	Binder film has good resistance to light and ageing
	Crosslinked binder film has good wear properties and adhesion to
	textile materials made of cellulosic fibres and blends of cellulosics and
	synthetics
	Good running properties during padding
	Easy to clean used equipment
	Brilliant and intensive colouring due to its excellent pigment carrying
	properties
	Budadiene-based dispersion binder for pigment printing
ACRAMIN <sup>®</sup> BS-N	buddiene bused dispersion binder for pigment printing
	Weakly anionic
	Good binding capacity
	High mechanical stability
	Binder film has good resistance to dry cleaning
	Not recommended for white pigment prints
ACRAMIN <sup>®</sup> DB	Butadiene-based dispersion binder for pigment printing
	Maalda autouta
	Weakly anionic
	High binding capacity
	Very soft hand
	Good resistance to dry cleaning
	Not recommended for white pigment prints
ACRAMIN <sup>®</sup> PUD 01	PU-based dispersion binder for pigment printing
ACRAININ PUDUI	
	Anionic
	Produces prints with high elasticity so particularly suitable for white
	pigment prints on knitted goods
	Allows low fixation temperatures
	Acrylate-based dispersion binder for pigment printing
ACRAMIN <sup>®</sup> SW	
	Weakly anionic
	Produces a soft hand, so particularly suitable for prints on terry and
	knitted goods
	Good light stability and ageing resistance
	Binder film has adequate stability to dry cleaning
	Ensures good color yield
	LIISULES YOUU COIOL YIEIU

Printing

Product Name	Brief Description
I	Acrylate/butadiene-based dispersion binder for pigment printing
TANABOND KBS 01	
	High binding capacity
	Good mechanical stability
	Good resistance to dry cleaning
	Not recommended for white pigment prints

#### Crosslinkers

ACRAFIX <sup>®</sup> FF	Formaldehyde-free crosslinking agent for pigment printing
	Nonionic
	Formaldehyde-free
	Improves the wet rubfastness and washfastness of pigment prints
	Print pastes have a good potlife
	Pourable and pumpable
ACRAFIX <sup>®</sup> MF	Crosslinking agent for low-formaldehyde pigment printing
	Nonionic
	Polyfunctional crosslinking agent that improves the wet rubfastness and washfastness of pigment prints on cellulosics, synthetics and their blends
	Free formaldehyde content: less than 0.9%
	Pourable and pumpable
ACRAFIX <sup>®</sup> ML	Crosslinking agent for low-formaldehyde pigment printing Also suitable for nonwovens, technical textiles and coatings
	Nonionic
	Improves the wet rubfastness and washfastness of pigment prints Free formaldehyde content: less than 0.4%
	Far less formaldehyde on goods
	Improves stability of print pastes, especially at elevated room
	temperatures
	Pourable and pumpable
ACRAFIX <sup>®</sup> ML 200 %	Crosslinking agent for low-formaldehyde pigment printing
	Nonionic
	Improves the wet rubfastness and washfastness of pigment prints
	Free formaldehyde content: 0.7%
	Far less free formaldehyde on goods
	Improves stability of print pastes, especially at elevated room temperatures
	Pourable and pumpable

# Product Name Brief Description

### Printing concentrates

ACRACONZ <sup>®</sup> DV	Partially neutralized, highly concentrated synthetic thickener for white-spirit-free and low-white-spirit pigment print pastes
	Anionic
	Rapid swelling in aqueous systems with an addition of ammonia
	Pronounced surface printing ensures prints with optimum color yield, brilliancy and levelness
	Good running properties and washing off of print pastes form
	screens
	Reduced pollution of exhaust air
ACRACONC <sup>®</sup> FN	Synthetic thickener for the production of pigment print pastes
	Anionic
	Easy to handle, pourable and pumpable
	Rapid swelling capacity in aqueous systems, even if stirred at low
	speed
	Good resistance to electrolytes and hard water
	Sharp outlines on synthetic materials and blends
	Good surface printing gives optimum colour yield, brilliancy and levelness
	Printing pastes have good running properties and are easy to wash
	out of screens
	Hardly alters the handle of prints
ACRACONZ <sup>®</sup> HC	Highly concentrated, partially neutralized synthetic thickener for
	white-spirit-free and low-white-spirit pigment print pastes
	Anionic
	Rapid swelling in aqueous systems with an addition of ammonia
	Sharp outlines on synthetic fabrics and blends
	Pronounced surface printing ensures prints with optimum color yield,
	brilliancy and levelness
	Good running properties and washing-off of print pastes from screens Reduced pollution of exhaust air
	Highly concentrated, fully neutralized synthetic thickener for white-
ACRACONZ <sup>®</sup> HCN	spirit-free and low-white-spirit pigment print pastes
	Also suitable for nonwovens, technical textiles and coatings
	Anionic
	Rapid swelling in aqueous systems
	Pronounced surface printing ensures prints with optimum color yield,
	brilliancy and levelness
	Good running properties and washing-off of print pastes from screens
	Reduced pollution of exhaust air
TANAPRINT <sup>®</sup> ST 2078	Highly concentrated, fully neutralized synthetic thickener for white- spirit-free and low-white-spirit pigment print pastes
	spint-nee and low-write-spint pigment print pastes
	Anionic
	Low-viscosity, pourable and pumpable
	Good resistance to electrolytes
	Pronounced surface printing ensures prints with optimum color yield, brilliancy and levelness
	Good running properties and washing-off of print pastes from
	screens

# Product Name

### **Brief Description**

### Emulsifiers and rheology modifiers

	Emulsifier and dispersing agent for textile printing
	Endisiner and dispersing agent for textile printing
-	Namiania
	Nonionic
	Emulsifier for the production of white-spirit-in-water emulsions,
	especially with highly aromatic white spirit
	Can be used in the ACRAMIN <sup>®</sup> pigment printing process and in
	reactive printing with alginate thickeners
	Good stability to acids, alkalis, salts and hard water
	Emulsifier and dispersing agent for textile printing
Emulsifier VA 02	Also suitable for nonwovens, technical textiles and coatings
	Also suitable for nonwovens, technical textiles and coatings
	Nonionic
	Acts as a thickener in emulsion printing with a high white-spirit
	content, so white-spirit content can be reduced by approx. 20%.
	Improves levelness and reduces sensitivity to crushing in white-spirit-
	free and low-white-spirit pigment printing
	Improves the running properties of both systems
	Good stability to electrolytes, acids and alkalis
	Emulsifier and dispersing agent for textile printing
Emulsifier WN	
	Ensures particularly good running properties in white-spirit-free and
	low-white-spirit printing
	Ensures easy cleaning of printing screens and blankets
	Cood stability to aside alkalis, salts and bard water
	Good stability to acids, alkalis, salts and hard water
TANAPRINT <sup>®</sup> AFF	Rheology modifier for textile printing
	Anionic
	For use in both pigment printing and reactive printing
	Sharper outlines, improved levelness and higher color yield
	Dispersing agent and rheology modifier for textile printing
Thickener A 02	Also suitable for nonwovens, technical textiles and coatings
	, 5
	Nonionic
	Acts as a thickener in emulsion printing with a high white-spirit
	content, so white-spirit content can be reduced by approx. 20%.
	Improves levelness and reduces sensitivity to crushing in white-spirit-
	free and low-white-spirit pigment printing
	Improves the running properties of both systems
	Good stability to electrolytes, acids and alkalis

#### Softener

ACRAMIN <sup>®</sup> Softener MPG 01	Softener for pigment printing
	Nonionic Self-emulsifying in pigment print pastes Low pollution of exhaust air Gives prints a pleasantly soft, smooth and dry hand Improves dry rubfastness of prints Increases brilliancy and color yield, especially of white-spirit-free prints

### Product Name

# **Brief Description**

#### Antifoams

NOFOME C	Antifoam based on a modified silicone for textile printing
	Nonionic
	Stable to hard water up to 20° German hardness
	Stable in the acidic to slightly alkaline pH range
	Very effective on all printing units
NOFOME 1125	Silicone-based antifoam with good resistance to shear forces
	Nonionic
	Wide application range
	Effective at pH 2-12
RESPUMIT <sup>®</sup> NF 01	Silicone-free antifoam and deaerating agent for use in pretreatment,
RESPONIT NFUT	dyeing, printing and finishing
	Nonionic
	Effective at pH 2–14
	Not temperature-dependent
RESPUMIT <sup>®</sup> 3300	Antifoam for textile printing pastes
RESPUMIT® 3300	Also suitable for nonwovens, technical textiles and coatings
	Nonionic
	High efficacy
	Long-lasting effect
<u>L</u>	

#### Other auxiliaries

ACRAFIX <sup>®</sup> Compound U	Auxiliary to produce white-spirit-free and low-white-spirit pigment print pastes
	Nonionic Combination of emulsifiers, softeners and crosslinking agents Simplifies recipes, allowing more efficient formulation of print paste with less scope for mistakes Can be combined in any ratio with aqueous print paste formulations Pourable and pumpable Little contamination of exhaust air Improves fastness properties Optimum dye yield, brilliancy and levelness of prints
ACRAMIN <sup>®</sup> Prefix K	Auxiliary for pigment dyeing of textiles (garment dyeing)
	Cationic Allows short dyeing times Good bath exhaustion (up to 98%), so little pollution of waste water High color yield Improves the reproducibility of dyeings Far less soiling of dyeing units

Printing

Product Name	Brief Description
LEVALIN <sup>®</sup> KF	Auxiliary for the production of water-in-oil emulsions
	Simple production of water-in-oil emulsions with and without alginate
	Suitable as a thickening system for reactive printing because it ensures: high penetration, sharp outlines and easy to wash off Mainly suitable for the application of reactive dyes on pile fabrics and terry goods
TANALI D <sup>®</sup> CD	For carpet printing and space-dyeing of polyamide
	Anionic
	Higher color yield Anti-frosting effect
TANAPRINT <sup>®</sup> ASU	Fixation accelerator for direct and discharge printing of polyester with disperse dyes
	Nonionic
	Sensitive to hard water
	Improves the color yield and brilliancy of prints Sharper outlines in discharge printing
TANAPRINT <sup>®</sup> PAC	Fixation accelerator for direct and discharge printing with basic dyes
	Nonionic
	Not sensitive to hard water Gives brilliant prints with high color strength
	Does not damage fibers
	Does not impair lightfastness
TANAPRINT <sup>®</sup> RDC	Special auxiliary for resist application
	Weakly cationic
	Excellent reserving effect Anti-frosting effect
TANAPRINT <sup>®</sup> SDP	Thickener with exceptional electrolyte and pH stability for special applications
	Anionic Shows high electrolyte resistance

Shows good resistance at low pH values

Achieves homogeneous pastes with an excellent rheological character
and spraying properties
Provides frosting free prints with good colour yield and excellent
definition
Meets the highest requirements concerning viscosity and flow

	properties
	No contamination on the substrate after washing/rinsing procedure
TANAPRINT <sup>®</sup> 7023	Synthetic thickener for printing polyester with disperse dyes
	Anionic
	Sensitive to hard water
	High color yield
	Simple recipes can be used
	Good washing-off properties
TANASPERSE <sup>®</sup> PGT	Solvent-free cleaning for printing blankets
	Nonionic
	Removes encrusted back-gray adhesives, thickeners and other residues

Printing

# Product Name Brief Description

#### Spray printing of carpets / printing concentrates

TANAPRINT <sup>®</sup> ST 160,	Synthetic thickeners with high ionic resistance for spray dyeing and
	printing of carpets with acid and metal-complex dyes
TANAPRINT <sup>®</sup> ST 160 CA,	The products are formulated to suit varying operating conditions
TANAPRINT <sup>®</sup> ST 160 conc.	, , , , , , , , , , , , , , , , , , ,
TANAPRINT <sup>®</sup> 2000	Main properties of all products:
	- Sharp outlines
	- No frosting
	- No clogging of nozzles
	- Easy to wash off
TANAPRINT <sup>®</sup> ST 160 Xtrme	A highly concentrated polyacrylate thickener free of mineral oils for chromojet printing on carpets
	Ariania
	Anionic
	No mineral oils are present Achieves homogeneous pastes with an excellent character and
	spraying properties
	Sharp outlines
	Provides frosting free prints with good colour yield and excellent
	definition
	Meets the highest requirements concerning viscosity and flow
	properties
	Good washing-out properties on substrate and for cleaning Chromojet
	machine
	No clogging of nozzles

#### Spray printing on carpets / auxiliaries

	Silicone-based antifoam with good resistance to shear forces
NOFOME 1125	Sincone bused untirouni with good resistance to shear forces
	Nonionic
	Wide application range
	Effective at pH 2-12
	Controlled foam suppression during fixation in saturated steam
TANASPERSE <sup>®</sup> CJ	Special penetration and leveling auxiliary
	Nonionic
	Gives homogeneous pastes
	Easy to wash off
TANASPERSE <sup>®</sup> CT	Cleaning agent for Chromojet units
TANATERGE <sup>®</sup> RINSE	Cleaning agent for Chromojet equipment
	Anionic
	Special cleaning agent
	Removes residues from dyes, thickener and other impurities
	Safe to use: no attack on machine parts, tanks, tubes etc.

Printing

# Product Name Brief Description

### Products for washing-off / after treatment of prints

<b>1</b>	
BAYSOLEX <sup>®</sup> 42062	Chelating and aftersoaping agent for reactive dyeing and printing
	Anionic
	Auxiliary to remove reactive dye hydrolysate
	Prevents staining and spotting of unprinted sections of fabric
	Prevents scaling and spotting of discharge prints on grounds dyed with
	direct dyes during washing-off
	Effective in continuous washing-off processes, even at under 95 °C
MESITOL <sup>®</sup> NBS/NBS liquid 01	Auxiliaries to improve the wetfastness of polyamide printed with acid and 1:2 metal-complex dyes
	Anionic
	Low-foaming
	No reduction in lightfastness
	Do not contain ammonium nitrogen or ammonium that could release
	nitrogen, i.e. do not increase eutrophication of water
	Special dispersing agent with high alkaline buffering capacity for
PLEXENE SP	washing-off polyamide and polyamide/elastan articles
	Can be combined with anionic, cationic and nonionic products
	Prevents staining of white grounds and enhances washfastness
	through optimum soaping
	Formaldehyde-free aftertreatment agent for reactive prints on
TANAFIX <sup>®</sup> SRC	cellulosics and silk
	California
	Cationic
	Low-foaming
	Stable at pH 3-11
	Improves the wetfastness of reactive prints
TANATERGE <sup>®</sup> A	Post treatment agent for prints on acrylics
	Cationic
	Stable to hard water
	Rapid swelling of print paste thickeners
	Prevents unfixed dye staining the print grounds
	Low foaming post treatment agent for prints on wool, silk and
TANATERGE <sup>®</sup> AP	polyamide
	Cationic
	Very good removal of unfixed dyes and thickeners
	Excellent reserving of print grounds
	Low-foaming
	Suitable for continuous and discontinuous processes
	To achieve brilliant shades with high fastness
TANATERGE <sup>®</sup> DRC	Universal low foaming dispersing agent and fastness improver for
DRUE DRUE	the continuous and discontinuous aftertreatment of disperse prints on polyester
	Nonionic
	Low-foaming
	Prevents unfixed dye staining white grounds

Printing

Product Name	Brief Description	

TANATERGE <sup>®</sup> M-RE	Mineral-based auxiliary for the post-scouring of reactive dyes on cellulosic fibres
	Is based upon selected minerals Provides excellent removal of hydrolysed reactive dyestuffs with optimum colour fastness Is suitable for jet and overflow machines Is suitable for most circulation machines (yarn) Can be applied for the post-scouring of reactive printed goods Has very low chemical oxygen demand (COD) Is environmentally friendly
TANATERGE <sup>®</sup> PA-L	Post treatment agent for prints on wool, silk and polyamide
	Cationic Removes unfixed dyes and thickeners Excellent reserving of print grounds Brilliant shades with high fastness Suitable for continuous and discontinuous processes Low-foaming so it can be used on machine systems with high liquor circulation
TANATERGE <sup>®</sup> RE	Detergent for washing off reactive prints on cellulosics
	Anionic Stable at pH 3-12 Good capacity to remove hydrolysate
TANATERGE <sup>®</sup> SW-LF	Low foaming post treatment agent for polyamide printed with acid, 1:2 metal-complex dyes and reactive dyes
	Cationic Stable to hard water up to 30° German hardness Low-foaming Prevents unfixed dye staining white grounds
TANEDE <sup>®</sup> RC	Biodegradable reducing agent for washing off disperse prints on polyester and acetate
	Good storage stability Odourless

#### TANATEX uses the following trademarks for the textile industrie

#### **Registered trademarks:**

**ACRACONZ<sup>®</sup> ACRAFIX<sup>®</sup> ACRAMIN<sup>®</sup> ASTRAGAL<sup>®</sup> AVOLAN<sup>®</sup> BAYGARD<sup>®</sup> BAYLAN<sup>®</sup> BAYLASE<sup>®</sup> BAYPRET<sup>®</sup> BAYREDUCT<sup>®</sup> BAYPROTECT<sup>®</sup> BAYSCENT<sup>®</sup>** BAYSOLEX® **BAYSTABIL<sup>®</sup> BLANKOPHOR<sup>®</sup>** BLUE J® **CELLOLUBE<sup>®</sup> DIADAVIN<sup>®</sup> DS 14<sup>®</sup> EDOLAN<sup>®</sup> ERKANTOL<sup>®</sup> EULAN<sup>®</sup>** LEGEGAL® LEVALIN® **LEVAPON<sup>®</sup>** LEVOGEN® I UBIT<sup>®</sup>

**MERSE<sup>®</sup> MESITOL<sup>®</sup> MIGRASSIST<sup>®</sup>** PERLIT® PERSOFTAL® **REACTOSIL<sup>®</sup> RESPUMIT<sup>®</sup> STATEXAN<sup>®</sup> SUSTILAN<sup>®</sup>** SYNTHAPPRET<sup>®</sup> SYNTHARESIN<sup>®</sup> TANACID® TANADEL® **TANADYE<sup>®</sup>** TANALEV® TANALID<sup>®</sup> TANALUBE® TANAPAL® **TANAPRINT<sup>®</sup>** TANASPERSE® **TANATERGE<sup>®</sup> TANAVOL**<sup>®</sup> TANEDE® TANNEX SPECIAL<sup>®</sup> **TANNEX<sup>®</sup> TANUVAL**<sup>®</sup> **TASTEX**<sup>®</sup>

#### Note on trademarks

The list above is a mix of TANATEX owned tradename and (exclusive) licenced tradenames.

#### General note on product designations

Under statutory regulations on occupational safety, environmental protection and transportation, all changes to the composition of products must be indicated. Changes are indicated by adding numbers to the product designation, e.g. 01, 02, etc. They do not alter the technical properties of the product.



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**Textile Processing Chemicals**